



Flowdrill M06 - 5.4 Short Standard

#200540

Flowdrill Ø 5.4 mm diameter with collar for M6 cold forming tap

Flowdrill is a solid tungsten carbide tool, that locally displaces material to form increased material thickness. The increased material thickness allows for a stronger fastening connection by tapping, brazing, bearing or welding.

Product details.

Name:	Flowdrill M06 - 5.4 Short Standard
Diameter:	5.4 mm
Article code:	200540
Thread type:	Metric
Thread size:	6 x 1.00
Min. Material Thickness:	1.0 mm
Max. Material Thickness:	2.0 mm
Finishing:	With collar
Shaft Diameter:	6 mm
Work Length:	10.5 mm

Machine parameters.

Specifications based on 1.5 mm material thickness

	Steel	Stainless steel
Spindle Speed [RPM]:	2600	2200
Feed:	150 mm/min	150 mm/min
Power:	1.0 kW	1.0 kW