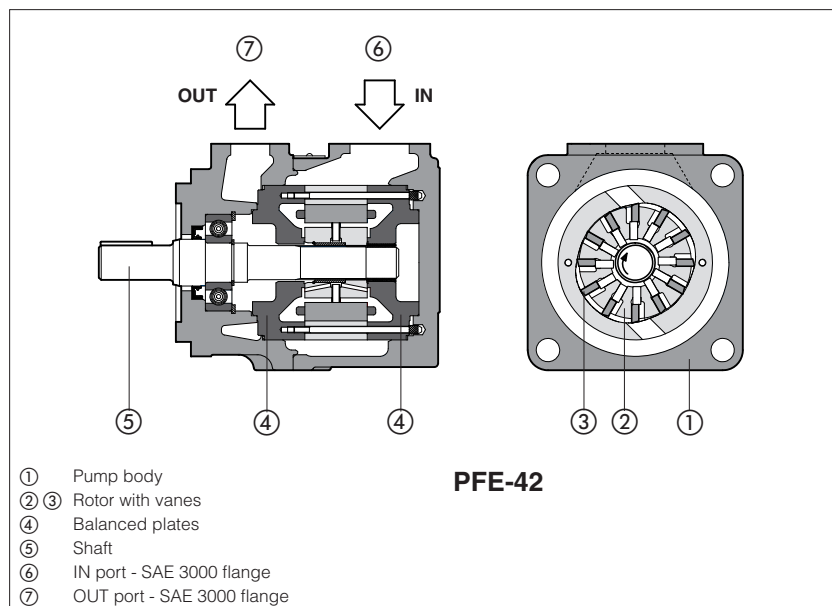


Vane pumps type PFE-32, PFE-42, PFE-52

fixed displacement - cartridge design - high pressure



PFE-2 are high pressure fixed displacement vane pumps, ② ③ cartridge design with integral hydraulic balancing ④ for high volumetric efficiency, long service life and low noise level.

They are available in three different body sizes with max displacements up to 44, 85 and 150 cm³/rev and single, multiple or with through-shaft configurations.

Mounting flange according to SAE J744 standard.

Inlet and outlet ports can be oriented in four different positions to match any installation requirement.

Simplified maintenance as the pumping cartridge can be easily replaced.

Max displacement: **up to 150 cm³/rev**
Max pressure: **300 bar**

1 MODEL CODE OF SINGLE PUMPS

PFE	XA	- 32	036	/ 1	D	T	*	/	*
Fixed displacement vane pump									
<p>Option for pumps with through shaft, see section ③: XA, XA7, XB, XB7, XC = for coupling with other pumps type PFE</p> <p>Size, see section ②: 32, 42, 52</p> <p>Displacement (cm³/rev), see section ②</p> <p>Drive shaft, see section ⑧ and ⑨: cylindrical, keyed 3 = for high torque applications splined: 5 = for single and multiple pumps (any position) 6 = for single and multiple pumps (only first position) 7 = for second and third position in multiple pumps } only for PFE-32 and PFE-42</p>									
							<p>Seals material: - = NBR PE = FKM</p>		
							<p>Series number</p>		
							<p>Port orientation, see section ④: T = standard U, V, W = on request</p>		
							<p>Direction of rotation, viewed from the shaft end: D = clockwise (supplied standard if not otherwise specified) S = counterclockwise</p>		

Note: for multiple pumps factory assembled, see tech. table A190

2 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Size code	32				42				52			
	016	022	028	036	045	056	070	085	090	110	129	150
Displacement code												
Displacement (cm ³ /rev)	16.5	21.6	28.1	35.6	45.0	55.8	69.9	85.3	90.0	109.6	129.2	150.2
Max working pressure (1) (bar)	210	300			280		250	210	250			210
Recommended pressure on inlet port	from -0,15 to 1,5 bar for speed up to 1800 rpm; from 0 to +1,5 bar for speed over 1800 rpm											
Min speed (rpm)	1000	1200			1000			800	1000			800
Max speed (2) (rpm)	2500	2500			2200			2000	2000			1800
Volumetric efficiency (3)	86	87	90	90	93	93	93	94	93	93	93	94
Noise level (3) (dBA)	62	63	63	63	66	66	67	67	71	71	72	72

(1) Max pressure is 160 bar for HF DU, HF DR and HF C fluids

(2) Max speed is 1800 rpm for /PE versions; 1500 rpm for HF DU, HF DR and HF C fluids

(3) Measuring data with: n = 1450 rpm; P = 140 bar;

3 OPTION FOR PUMPS WITH THROUGH SHAFT

Pump size	PFE-32		PFE-42			PFE-52				
Through shaft option type	XA	XA	XB	XA7	XB7	XA	XB	XC	XA7	XB7
Splined coupling characteristics	SAE 16/32-9T	SAE 16/32-9T	SAE 16/32-13T	SAE 16/32-13T	SAE 12/24-14T	SAE 16/32-14T	SAE 13/32-13T	SAE 12/24-14T	SAE 16/32-13T	SAE 12/24-14T
2 nd pump	PFE-3* shaft type 5	PFE-3* shaft type 5	PFE-4* shaft type 5	PFE-3* shaft type 7	PFE-4* shaft type 7	PFE-3* shaft type 5	PFE-4* shaft type 5	PFE-5* shaft type 5	PFE-3* shaft type 7	PFE-4* shaft type 7

4 GENERAL CHARACTERISTICS

Assembly position	Any position.
Loads on the shaft	Axial and radial loads are not allowed on the shaft. The coupling should be sized to absorb the power peak.
Ambient temperature range	-20°C ÷ +80°C
Compliance	REACH Regulation (EC) n°1907/2006 RoHS Directive 2011/65/EU as last update by 2015/863/EU

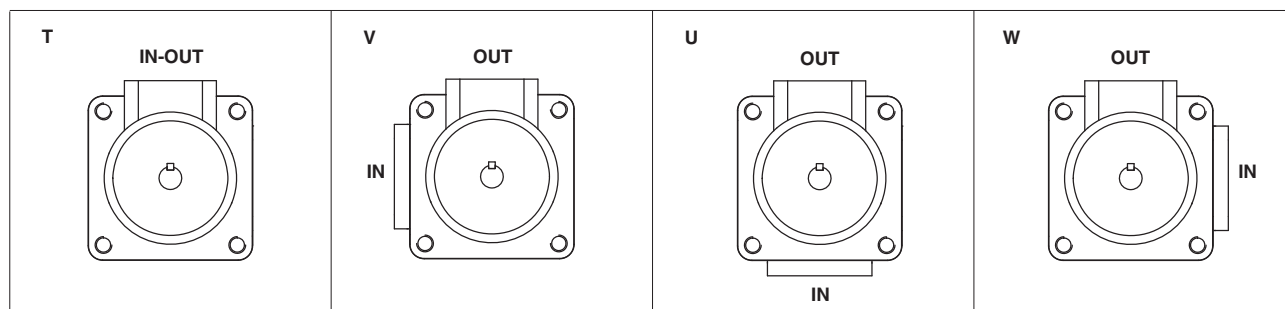
5 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -25°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C		
Recommended viscosity	10÷100 mm ² /s - max at cold start 800 mm ² /s		
Max fluid contamination level	normal operation	ISO4406 class 21/19/16 NAS1638 class 10	see also filter section at www.atos.com or KTF catalog
	longer life	ISO4406 class 18/16/13 NAS1638 class 8	
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR (1)	ISO 12922
Flame resistant with water	NBR	HFC (1)	

(1) See performance restrictions at section 2

6 PORT ORIENTATION

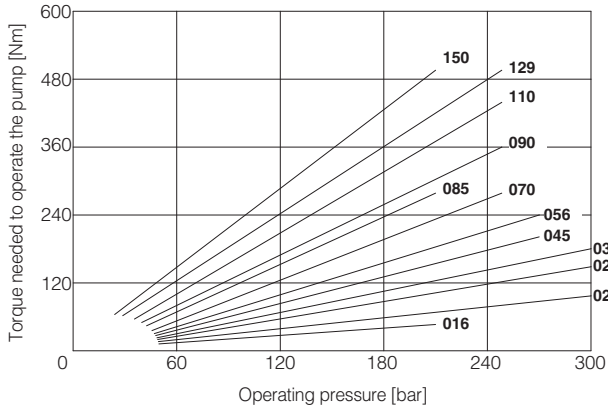
Single pumps can be supplied with oil ports oriented in different configuration in relation to the drive shaft, as follows (viewed from the shaft end); Ports orientation can be easily changed by rotating the pump body that carries inlet port.



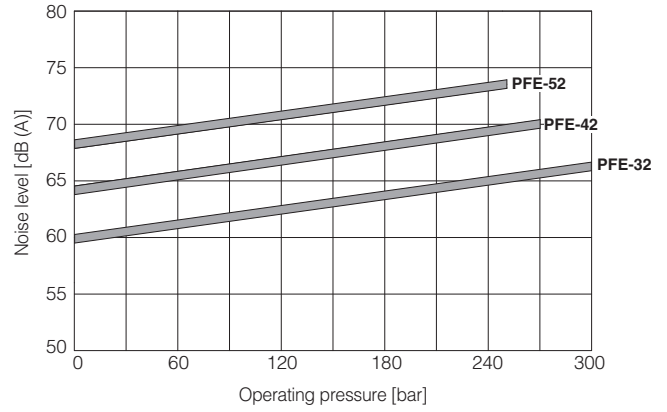
OUT = outlet port; **IN** = inlet port

7 DIAGRAMS (based on mineral oil ISO VG 46 at 50°C)

Torque versus pressure diagram



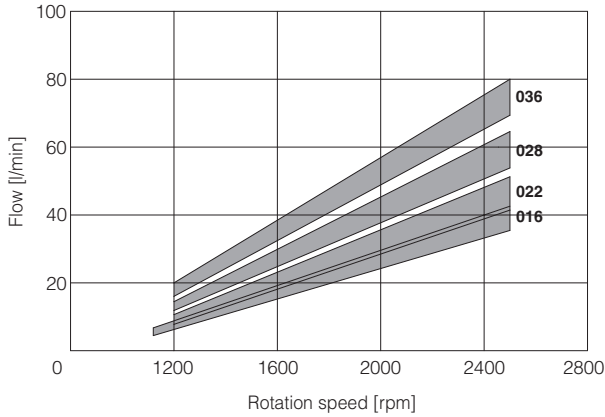
Noise levels



PFE-32:

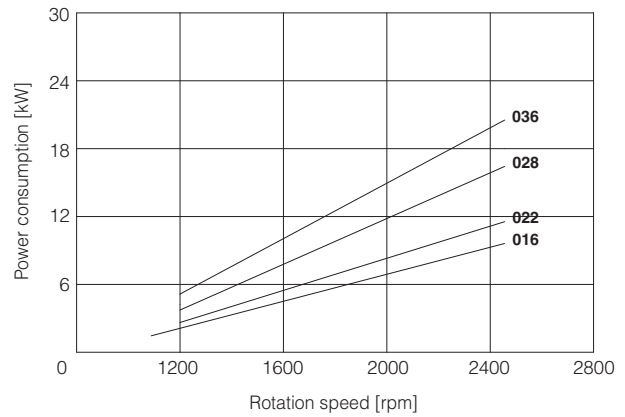
Flow versus speed diagram

with pressure variation from 7 bar to 210 bar.



Power consumption versus speed diagram at 140 bar.

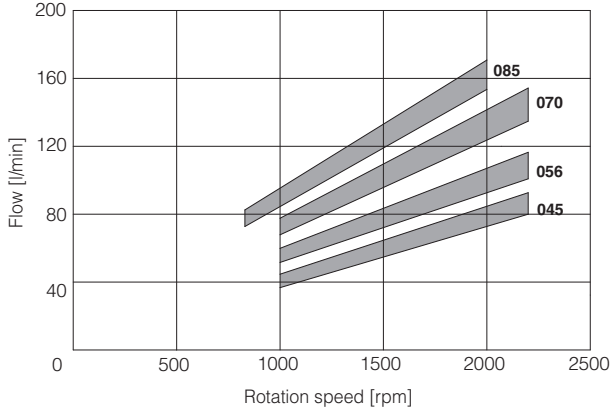
Power consumption is proportional to operating pressure.



PFE-42:

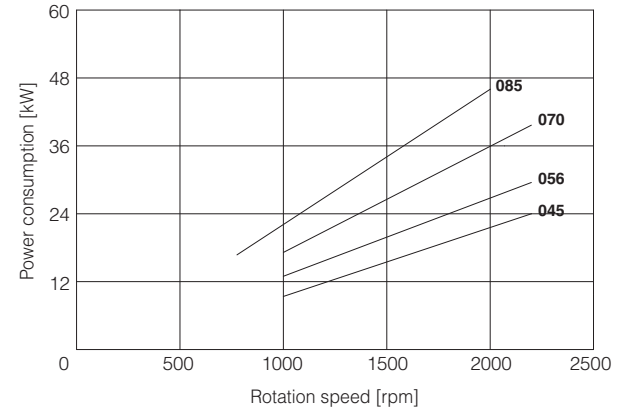
Flow versus speed diagram

with pressure variation from 7 bar to 210 bar.



Power consumption versus speed diagram at 140 bar.

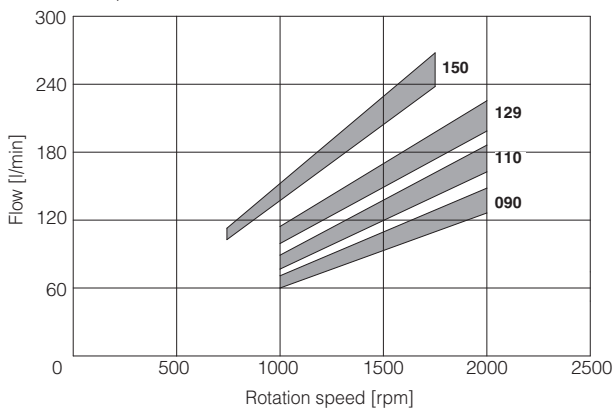
Power consumption is proportional to operating pressure.



PFE-52:

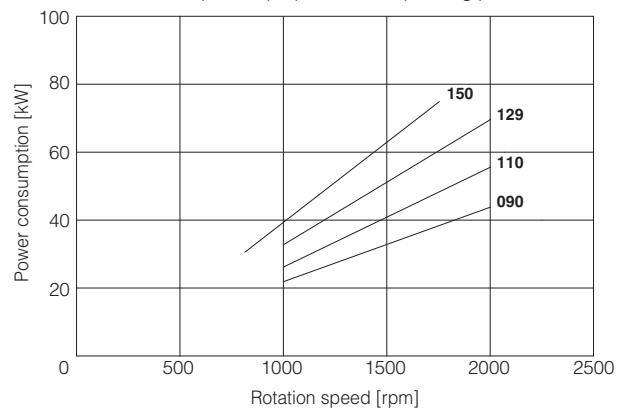
Flow versus speed diagram

with pressure variation from 7 bar to 210 bar.



Power consumption versus speed diagram at 140 bar.

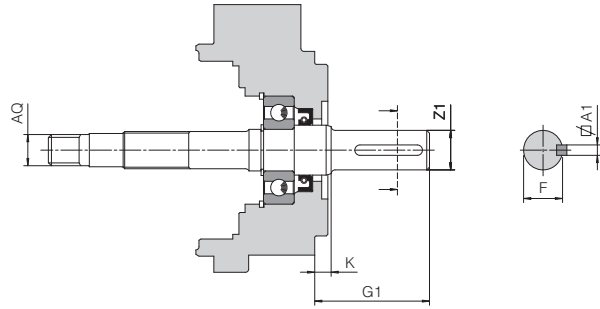
Power consumption is proportional to operating pressure.



8 DRIVE SHAFT

CYLINDRICAL SHAFT KEYED

3 = for single and multiple pumps (only first position)
for high torque applications



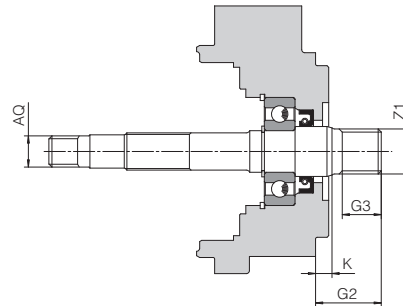
Pump size	Keyed shaft type 3					Only for through shaft execution Ø AQ
	A1	F	G1	K	ØZ1	
PFE-32	4,78	24,54	56,00	8,00	22,22	SAE 16/32-9T
	4,75	24,41			22,20	
PFE-42	6,38	28,30	78,00	11,40	25,38	SAE 32/64-24T
	6,35	28,10			25,36	
PFE-52	7,97	38,58	84,00	14	34,90	SAE 16/32-13T
	7,94	38,46			34,88	

SPLINED SHAFT

5 = for single and multiple pumps (any position)
for PFE-32 according to SAE A 16/32 DP, 9 teeth;
for PFE-42 according to SAE B 16/32 DP, 13 teeth;
for PFE-52 according to SAE C 12/24 DP, 14 teeth;

6 = for single and multiple pumps (only first position)
for PFE-32 and PFEX*-32 according to SAE B 16/32 DP, 13 teeth;
for PFE-42 and PFEX*-42 according to SAE C 12/24 DP, 14 teeth;

7 = for second and third position pump in multiple configuration:
for PFEX*-32 according to SAE B 16/32 DP, 13 teeth;
for PFEX*-42 according to SAE C 12/24 DP, 14 teeth;



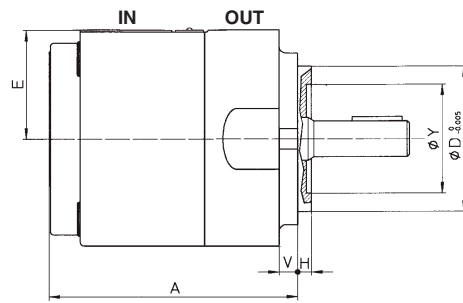
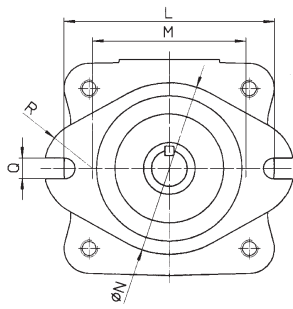
Pump size	Splined shaft type 5					Splined shaft type 6					Splined shaft type 7				
	G2	G3	K	Z1	Only for through shaft execution Ø AQ	G2	G3	K	Z1	Only for through shaft execution Ø AQ	G2	G3	K	Z1	Only for through shaft execution Ø AQ
PFE-32	32,00	19,50	6,50	SAE 16/32-9T	SAE 16/32-9T	41,00	28	8,00	SAE 16/32-13T	SAE 16/32-9T	32,00	19	8,00	SAE 16/32-13T	SAE 16/32-9T
PFE-42	41,25	28	8,00	SAE 16/32-13T	SAE 32/64-24T	55,60	42	8,00	SAE 12/24-14T	SAE 32/64-24T	41,60	28	8,00	SAE 12/24-14T	SAE 32/64-24T
PFE-52	56,00	42	8,10	SAE 12/24-14T	SAE 16/32-13T	-	-	-	-	-	-	-	-	-	-

9 LIMITS OF SHAFT TORQUE

Pump size	Maximum driving torque [Nm]				Maximum torque available at the end of the through shaft [Nm]
	Shaft type 3	Shaft type 5	Shaft type 6	Shaft type 7	Any type of shaft
PFE-32	240	110	240	240	130
PFE-42	400	200	400	400	250
PFE-52	850	450	-	-	400

The values of torque required to operate the pumps are shown for each type on the "torque versus pressure" diagram at section 6. In multiple pumps the total torque applied to the shaft of the first element (drive shaft) is the sum of the single torque needed for operating each single pump and it is necessary to verify that this total torque applied to the drive shaft is not higher than the values indicated in the table.

10 DIMENSIONS OF SINGLE PUMPS [mm]

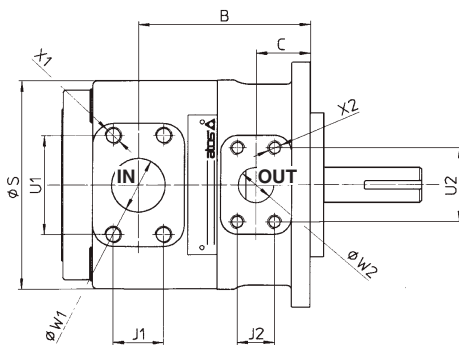


PORTS DIMENSION (SAE 3000)

PFE-32: IN = 1 1/4"; OUT = 3/4"
PFE-42: IN = 1 1/2"; OUT = 1"
PFE-52: IN = 2"; OUT = 1 1/4"

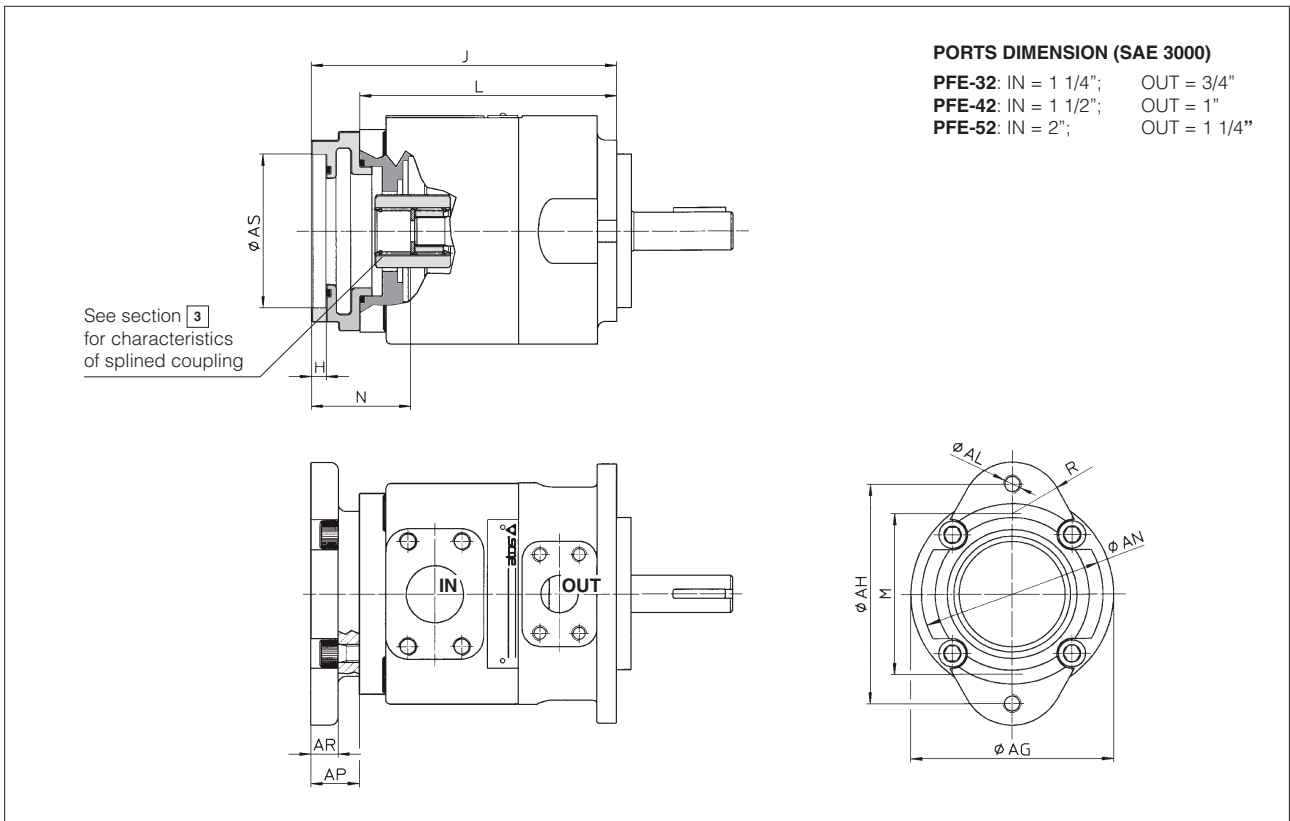
Mass:

PFE-32 = 9 kg
 PFE-42 = 20,5 kg
 PFE-52 = 32,1 kg



Pump size	A	B	C	ØD	E	H	L	M	ØN	Q	R
PFE-32	136	100	28	82,5	70	6,4	106	73	95	11	28,5
PFE-42	175,5	121	38	101,6	78	9,7	146	107	121	14,3	34
PFE-52	189	125	38	127	89	12,7	181	143,5	148	17,5	35
Pump size	ØS	U1	U2	V	ØW1	ØW2	J1	J2	X1	X2	ØY
PFE-32	114	58,7	47,6	10	32	19	30,2	22,2	M10X20	M10X17	47
PFE-42	148	70	52,4	13	38	25	35,7	26,2	M12X20	M10X17	76
PFE-52	174	77,8	58,7	16,3	50	50	42,9	30,2	M12X20	M10X20	76

11 DIMENSIONS OF PUMPS WITH THROUGH-SHAFT (XA*, XB*, XC* options) [mm]



For other dimensions, see section 10

Pump size	Ø AG	Ø AH	AL	Tightening torque (Nm) ⁽¹⁾	Ø AN	AP	AR	Ø AS	H	J	L	M	N	R
PFEXA-32	114	106	M10X17	70	95	33	25	82,57 82,63	6,42 6,47	193,7	132,5	79	32	28,5
PFEXA-42	134	106	M10X17	70	95	22,7	11	82,57 82,63	6,42 6,47	194	171	73	34	28,5
PFEXB-42	134	146	M12	125	120	32	18	101,62 101,68	9,73 9,78	203	171	107	43	34
PFEXA-52	134	106	M10X17	70	95	22,7	11	82,57 82,63	6,42 6,47	206,2	183,5	73	34,5	28,5
PFEXB-52	134	146	M12	125	120	32	18	101,62 101,68	9,73 9,78	215,5	183,5	107	43,8	34
PFEXC-52	134	181	M16	300	148	46,7	30,7	127,02 127,02	12,73 12,78	230,2	183,5	143,5	58,5	35

(1) Tightening torque for screw class 12.9

12 RELATED DOCUMENTATION

A900 Operating and maintenance information for pumps