

Proportional pressure reducing valves type DHRZO and DHRZA

standard and ex-proof version, direct operated, ISO 4401 size 06



DHRZ* are 3 way, proportional pressure reducing valves, direct operated, with standard ISO 4401 size 06 mounting surface

Technical characteristics

They provide the pressure reduction on ports A, or B or A and B, depending on the valve model. The direct execution performs low internal leakages, fast response and low hysteresis.

The valves are available in different executions

standard proportional solenoids with separated (-A) or integral (-AE) electronics
 ex-proof solenoids certified according to:

Multicertifications for solenoids group II for surface plants with gas, vapours and dust environment

• ATEX 94/9/EC

Ex II 2 GD Ex d IIC T6/T4

Ex tD A21 IP67 - category 2, zone 1, 2, 21 & 22

 IECEx worldwide recognized safety certification, Ex d IIC T6/T4, Ex tD A21 IP67

Rostechnadzor Russian Certification Ex d IIC T6/T4

Multicertifications for solenoids group I for surface, tunnels or mining plants

• ATEX 94/9/EC: Ex I M2 Ex d I Mb

• IECEx: EX d I Mb

cULus according to UL1002 and CSA 22.2 n°139-1982 Standard, Class I, Groups C&D (Groups IIA & IIB to NEC 505-7)

Typical applications

Pressure reduction in low flow systems Pilot stage for proportional valves DPZO-A* and QVMZO-A*

1 MODEL CODE ** DHRZA Α 010 25 PA GK 0 /* /PE Proportional pressure reducing Seals material: = NBR valve PE = FKM DHRZO = standard version **BT** = HNBR Ex-proof, Multicertification ATEX, IECEx, Rost DHRZA = Group II Series number **DHRZA/M** = Group I (Mining) Only for -A execution Ex-proof, cULus certification = standard coil for $24V_{DC}$ Atos drivers 6 = optional coil for $12V_{DC}$ Atos drivers 18 = optional coil for low current drivers DHZA/UL 24 = with 24 V_{DC} coils (only for DHRZA) A = without integral electronic AE = with integral electronic (not for DHRZA*) **P*** = pilot valve (consult our technical office) Options: B = for reduced port B only for DHRZO-AE: 010 = reduced port A = current reference (4÷20 mA) 012 = reduced ports A and B Q = enable signal only for DHRZA*: \mathbf{O} = horizontal cable entrance (not for DHRZA/M) WP = prolongued manual override protected by 25 = reduced pressure range 3÷25 bar metallic cap Solenoid threated connection, only for DHRZA: GK = GK-1/2" ISO/UNI-6125 (tapered) - not for /UL NPT = 1/2" NPT ANSI/ASME B1.20.1 (tapered) Optional cable gland (only for DHRZA*, not for /UL): M = M20x1,5 UNI-4535 (6H/6g) - not for /UL PA = with threated cable gland, see section 10

(1) Only for DHRZA, not for Group I, Atex (mining)

2 CERTIFICATIONS FOR DHRZA

In the following are resumed the valves marking according to Multicertifications Group II and Group I (mining) or cULus

2.1 GROUP II, ATEX marking

- **II 2 G** = Solenoid for surface plants with gas and vapors environment,
 - category 2, suitable for zone 1 and zone 2
- **Ex d** = Explosion-proof equipment
- **II C** = Equipment of group IIC suitable for substances (gas) of group IIC
- **T6/T4** = Solenoid temperature class (maximum surface temperature) **Gb** = Equipment protection level, high level protection for explosive Gas atmospheres
- **CE** = Mark of conformity to the applicable European directives
- **II 2 D** = Solenoid for surface plants with dust environment, category 2, suitable for zone 21 and zone 22
- **Ex d** = Explosion-proof equipment
- **III C** = Suitable for conductive dust (applicable also IIIB and/or IIIA) **IP66/67** = Protection degree
- **T85/T135** = Maximum surface temperature (Dust)
- **Db** = Equipment protection level, high level protection for explosive Dust atmospheres
- EX = Mark of conformity to the 94/9/CE directive and to the technical norms

2.2 GROUP II, IECEx marking

- **Ex d** = Explosion-proof equipment
- **IIC** = Equipment of group IIC suitable for substances (gas) of group IIC
- **T6/T4** = Solenoid temperature classes (Gas) **Gb** = Equipment protection level, high level protection for explosive
- Gas atmospheres **Ex tb** = Equipment protection by enclosure"tb"
- **IIIC** = Suitable for conductive dust (applicable also IIIB and/or IIIA)
- T85°C/T135°C = Maximum surface temperature (Dust)
- **Db** = Equipment protection level, high level protection for explosive Dust atmospheres
- IP66/67 = Protection degree

2.3 ROSTECHNADZOR marking

Rostechnadzor certification acknowledges the whole ATEX Directive 94/9/EC.

This certification is available only for gas environment (not for dust).

- **II 2 G** = Solenoid for surface plants with gas and vapors environment, category 2, suitable for zone 1 and zone 2
- **Ex d** = Explosion-proof equipment
- **II C** = Equipment of group IIC suitable for substances (gas) of group IIC
- **T6/T4** = Solenoid temperature class (maximum surface temperature)
- = Mark of conformity to the 94/9/CE directive and to the technical norms

2.4 GROUP I, ATEX (mining)

- $\langle Ex \rangle$ = ATEX identification for explosive atmospheres equipments
- I = Group I for mines and surface plants
- M2 = High protection (equipment category)
- **Ex d** = Explosion-proof equipment
- I = Gas group (Methane)
- **Mb** = Equipment protection level, high level protection for explosive atmospheres
- **IP66/67** = Protection degree

2.5 GROUP I, IECEx (mining)

- I = Group I for mines and surface plants
- M2 = High protection (equipment category)
- **Ex d** = Explosion-proof equipment
- I = Gas group (Methane)
- **Mb** = Equipment protection level, high level protection for explosive atmospheres
- IP66/67 = Protection degree

2.6 cULus

Class I Division 1	 Equipment for famable gas and vapours Possibility of explosive atmosphere during normal functioning
Groups C&D Groups IIA&IIB T4	= Gas group (according to UL 1002)

Note:

According to EN60079-0 the valves with Atex certification can be coated with a non-metallic material (for ex. paintened), observing the maximum thickness: **Group IIC** = 0.2 mm max

EXAMPLE OF NAMEPLATE MARKING



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EXAMPLE OF NAMEPLATE MARKING



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cULus identification mark



IECEx notified body and certificate number

3 HYDRAULIC CHARACTERISTICS

Hydraulic symbols		DHRZO-A(E)-010/25/B* DHRZA-A-010/25/B*	A T P B DHRZO-A(E)-012/25* DHRZA-A-012/25*	
Max regulated pressure (Q = 1 l/min) [bar]		25		
Min. regulated pressure (Q = 1 l/min) [bar]	3		
Max. pressure at port P [bar]	315		
Max. pressure at port T [bar]	210		
Max. flow [l/r	min]	24		
Response time 0-100% step signal [ms] (depending on installation)		≤45		
Hysteresis [% of the max press	ure]	≤1,5		
Linearity [% of the max pressure]		≤3		
Repeatability [% of the max press	ure]	≤2		
Coil resistance R at 20°C		$3\div3,3\Omega$ for standard 12 Vpc coil; $2\div2,2\Omega$ for 6 Vpc coil; $13\div13,4\Omega$ for 18 Vpc coil;		
Max solenoid current		2,6 A for standard 12 VDc coil; 3,5 A for 6 VDc coil; 1,5 A for standard 18 VDc coil;		
Max power		40 Watt		
Duty factor		Continuous rating (ED=100%)		

Above performance data refer to valves coupled with Atos electronic drivers, see section 2

4 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position for all valves			
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)			
Seals, recommended fluid temperature	NBR seals (standard) = $-20^{\circ}C \div +60^{\circ}C$, with HFC hydraulic fluids = $-20^{\circ}C \div +50^{\circ}C$ FKM seals (/PE option) = $-20^{\circ}C \div +80^{\circ}C$ HNBR seals (/BT option) = $-40^{\circ}C \div +60^{\circ}C$, with HFC hydraulic fluids = $-40^{\circ}C \div +50^{\circ}C$			
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s			
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β10 ≥75 recommended)			
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard	
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water	FKM	HFDU, HFDR		
Flame resistant with water	NBR, HNBR	HFC	ISO 12922	

5 EXPLOSION PROOF SOLENOIDS FOR DHRZA: MAIN DATA

SOLENOID TYPE		PROPORTIONAL without transducer		
Solenoid	Multicertification for Group II	OA		
code I	Multicertification for Group I (mining)	OAM		
Voltage VDC ±10%		12DC, 24DC, 28DC, 48DC, 110DC, 125DC, 220DC		
code VAC 50/60 Hz ±10%		12AC, 24AC, 110-120AC, 230-240AC (1)		
Power consumption		8W		
Coil insulation		Class H		
Protection degree		IP 66/67 According to IEC 144 when correctly coupled with the relevant cable gland PA*, see section 恒		
Duty factor		100%		
Mechanical construction		Flame proof housing classified Ex d, according to EN 60079-0: 2006, EN 60079-1: 2007		
Cable entrance and electrical wiring		Internal terminal board for cable connection. Threaded connection for cable entrance, vertical (standard) or horizontal (option /O). See section 🖻 for cable gland		
Method of protection		Ex d		
Temperature class (only for Group II)		Т6	T4	
Surface	Multicertification for Group II	≤ 85 °C	≤135 °C	
temperature	Multicertification for Group I (mining)	150 °C		
Ambient	Multicertification for Group II	-40 ÷ +45 °C (2)	-40 ÷ +70 °C (2)	
temperature	Multicertification for Group I (mining)	-20 ÷ +70		
Temperature class (only for cULus)		T4 (with +70°C ambient temperature)		
Surface temperature		≤135 °C		
Ambient temperature		-40 ÷ +70 °C		

(1) The Group II solenoids are certified according to ATEX and IECEx for minimum ambient temperature -40°C. In case the complete valve must withstand with minimum ambient temperature of -40°C, select /BT in the model code



8 DHRZA SOLENOIDS DIMENSIONS [mm] AND WIRING FOR MULTICERTIFICATION







10 CABLE GLAND FOR DHRZA

