Push-Lok Hose Cutters

Use Parker Push-Lok hose cutters to ensure quick and easy cutting. They are designed for use on all Push-Lok hose sizes and non-wire hose up to 1-1/8" O.D.

TH11-1 **Hose Cutter** Designed to squarely cut Push-Lok hose 1/4" I.D. through 3/4" I.D.

881540

Hose Cutter with Toggle This unique tool combines a hose cutter with a toggle action that presses the fitting into the hose, making every job easier, whether you are making one assembly or a hundred. It is designed to handle Push-Lok hose from 1/4" through 3/4". Overall length: 16" Weight: approximately 4 pounds





Parker Instrumentation worldwide locations:

Africa (27) 11 9610700 Argentina (54) 3327 444129 Australia (61) (2) 9634 7777 Azerbaijan (99 412) 983 966 Brazil (55) (12) 354 5304 Canada (905) 945 2274 China (86) (21) 6445 9339 Finland (358) 9 47673200 France (33) 141 115390 Germany (49) 2131 40610

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Failure or improper selection or improper use of hose, tubing, fittings, assemblies or related accessories ("Products") can cause death, personal injury and property damage. Possible consequences of failure or improper selection or improper use of these Products include but are not limited to:

Fittings thrown off at high speed

High velocity fluid discharge
Explosion or burning of the conveyed fluid
Electrocution from high voltage electric power lines
Contact with suddenly moving or falling objects that are

controlled by the conveyed fluid • Injections by high-pressure fluid discharge

Dangerously whipping Hose
Contact with conveyed fluids that may be hot, cold, toxic or otherwise injurious
Sparking or explosion caused by static electricity buildup or other sources of electricity
Sparking or explosion while spraying paint or flammable liquids
Injuries resulting from inhalation, ingestion or exposure to fluids

Before selecting or using any of these Products, it is important that you read and follow Parker Safety Guide for Selecting and Using Hose, Tubing, Fittings and Related Accessories (Parker Publication No. 4400-B.1- Revised May, 2002). Only Hose from Parker's Stratofic Products Division is approved for in flight aerospace applications, and no other Hose can be used for such in flight applications.

www.parkerhose.com



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Parker Push-Lok[®] **Hose and Fittings**

Bulletin 4281-B1-US February 2003

The Benefits of Parker Push-Lok^{*}

Premium products and leak-free solutions are what you'll get with every Parker Push-Lok hose and

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fitting system. With the most complete line of high-quality, low-pressure hose and fittings, Push-Lok is the answer to all your instrumentation needs.

Offering easy assembly and organization

The Push-Lok system is easy to use. No clamps or special tools are required during installation. And with Parker's exclusive colorcode system, you can inventory, maintain and identify your hose needs easily and efficiently.

Providing exceptional value

Parker Push-Lok assemblies can be made in seconds, saving valuable time and money. What's more, Push-Lok fittings are

reusable. Just replace the hose at the job site without any special tools or clamps.

Meeting all your special needs

Helping you maintain a clean environment on the job is another important reason to use Parker's Push-Lok system. Its unique seal ensures reliability and durability for clean-environment use.

Barbed Push-Lok fitting seals tightly, securely.

Inner liner is an extruded, synthetic rubber, making it resistant to petroleum-base oil, air and water.



High-quality elastomer cover lively feel, excellent flexibility and resistance to abrasion.

Fiber braid reinforcement layer is impregnated with synthetic rubber for added durability.

Advantages of the Push-Lok Color Coding System

Easier, faster line identification

In applications where a number of hose lines carry different media, Push-Lok colors reduce timely "tracing" of lines, preventing disconnection of the wrong line and unnecessary, costly downtime.

More efficient,

preventive maintenance

Using color-coded Push-Lok hose is an excellent way to keep track of scheduled replacement of lowpressure hose in your operations. Just assign a different color hose to each replacement period and eliminate the possibility of missing lines scheduled for replacement.

Enhance your products' appearance

For equipment manufacturers and their customers, using Push-Lok color hoses can vastly improve the visual and functional appeal of work equipment, on-line systems and the overall facility.

inventory control Assign a Push-Lok color to each department for its maintenance requirements. The color system helps assure that hoses are routed to their correct areas, resulting in better control over hose inventories.

Create efficient

Help identify industrial drop lines

Use Push-Lok colors to identify drop line length and diameter for faster and easier replacement. When replacing by color, the right size and length are automatically set.

Assembly is easy

- . Cut hose cleanly and squarely with a sharp knife or a Parker Push-Lok cut-off tool.
- 2. Lubricate the Push-Lok fitting and/or hose I.D. with a light oil or soapy water only. Do not use heavy oil or grease.
- 3. Insert fitting into hose until the barb is in the hose.
- 4. Place end fitting against a flat object (bench or wall). Grip hose approximately one inch from end and push with steady force until the end of the hose bottoms on the fitting and is covered by the yellow plastic cap.

Disassembles fast

- . Leave fitting in place and cut hose lengthwise from the yellow cap approximately one inch. **IMPORTANT:** Be careful not to nick barbs when cutting hose.
- 2. Grip hose and give a sharp downward tug to disengage the fitting.

Caution: Push-Lok fittings will properly grip Push-Lok hose only when pushed all the way in with the cut end of the hose completely concealed by the yellow plastic cap.

Sealing integrity may be damaged by using exterior clamps.





Parker Push-Lok Hose



801 Color-Coded Hose

Made of the highest-quality elastomeric compounds for a lively feel, excellent flexibility and long-lasting service on the job.

H Part Number	() LI)).	0	Э .ם.		(/) Working Pressure		L P	Burst] e		num Radius	آ Weig	9	U	⊣g kPa
	inch	mm	inch	mm	psi	MPa	Bar	psi	MPa	Bar	inch	mm	lbs/ft	kg/m	of Hg	(abs)
801-4	1/4	6,3	0.50	12,7	250	1,7	17	1000	6,8	68	2-1/2	65	0.09	0,13	28	6
801-6	3/8	10	0.63	15,9	250	1,7	17	1000	6,8	68	3	75	0.11	0,16	28	6
801-8	1/2	12,5	0.78	19,8	250	1,7	17	1000	6,8	68	5	125	0.18	0,27	28	6
801-10	5/8	16	0.91	23	250	1,7	17	1000	6,8	68	6	150	0.19	0,28	15	50
801-12	3/4	19	1.03	26,2	250	1,7	17	1000	6,8	68	7	180	0.24	0,36	15	50
801-16	1	25	1.28	32,6	175	1,2	12	700	4,8	48	10	250	0.37	0,55	15	50

Color Codes:

GRA RED YEL BLU GRN BLK Example: 801-8-RED is 1/2" 801 Red hose. If no color is specified, 801 Gray will be supplied.

Fittings: Push-Lok 82 Series.

Construction:

Synthetic rubber tube: one textile braid reinforcement; MSHA accepted synthetic rubber cover. Furnished in gray, red, yellow, blue, green or black.

Application and Temperature Range:

Widely used for shop air systems and general industrial, maintenance and automotive applications.

- Low-pressure service hose for use with: Petroleum-based hydraulic fluids and lubricating oils within a temperature range of -40°F to +212°F (-40°C to +100°C).
- Water, water/oil emulsion, and water/ glycol hydraulic fluids up to +185°F (+85°C).
- Air within a temperature range of -40°F to 158°F (-40°C to +70°C).

801 Color-Coded Hose

836 Hi-Temp, Heat-Resistant Hose

Ideal for high-temperature applications.

# Part		٢	(9	Working		E	Burst	2	Minimum					-	
Number	1.0	<u>).</u>	0	.D.	F	Pressur	e	P	ressur	e	Bend	Radius	Weig	ght	inches	kPa
	inch	mm	inch	mm	psi	MPa	Bar	psi	MPa	Bar	inch	mm	lbs/ft	kg/m	of Hg	(abs)
836-4	1/4	6,3	0.50	12,7	250	1,7	17	1000	6,8	68	2-1/2	65	0.09	0,13	28	6
836-6	3/8	10	0.63	15,9	250	1,7	17	1000	6,8	68	3	75	0.11	0,16	28	6
836-8	1/2	12,5	0.78	19,8	250	1,7	17	1000	6,8	68	5	125	0.18	0,27	28	6
836-10	5/8	16	0.91	23	250	1,7	17	1000	6,8	68	6	150	0.19	0,28	15	50

Construction:

PKR[®] elastomer tube; one textile braid reinforcement; MSHA accepted blue synthetic rubber cover with embossed layline.

Application and Temperature Range: High-temperature service hose for use with: Petroleum based hydraulic fluids and lubricating oils within a temperature range of -55°F to +302°F (-48°C to +150°C).

831 Heavy-Duty Hose Produced to handle higher-pressure jobs with ease and dependability.

# Part		\mathbf{O}		\supset	Working Burst		5	mum) C Rg		U	⊣g				
Number	1.1	D .	0	.D.		Pressure		P	ressur	е		Radius	Weig	ght	inches	kPa
	inch	mm	inch	mm	psi	MPa	Bar	psi	MPa	Bar	inch	mm	lbs/ft	kg/m	of Hg	(abs)
831-4	1/4	6,3	0.50	12,7	350	2,4	24	1400	9,7	97	2-1/2	65	0.09	0,13	28	6
831-6	3/8	10	0.63	16	300	2,0	20	1200	8,3	83	3	75	0.11	0,16	28	6
831-8	1/2	12,5	0.78	20	300	2,0	20	1200	8,3	83	5	125	0.18	0,27	28	6
831-10	5/8	16	0.91	23	300	2,0	20	1200	8,3	83	6	150	0.19	0,28	15	50
831-12	3/4	19	1.03	26	300	2,0	20	1200	8,3	83	7	180	0.24	0,36	15	50

Construction:

Synthetic rubber tube; one textile braid reinforcement; MSHA accepted synthetic rubber cover. Furnished in red, blue, green, or black.

Application and Temperature Range:

Widely used for shop air systems and general industrial, maintenance and automotive applications.

Low-pressure service hose for use with: • Petroleum-based hydraulic fluids and lubricating oils within a temperature range of -40°F to +212°F (-40°C to +100°C).

glycol hydraulic fluids up to +185°F (+85°C).

• Air within a temperature range of -40°F to 158°F (-40°C to +70°C).

Note: Push-Lok hose is recommended for vacuum applications but not for cooling lines in air conditioners and heat pumps, or for hydraulic applications where extreme pulsations are encountered. Push-Lok is not recommended for any fuel.



Example: 831-8-BLU is 1/2" 831 Blue hose. If no color is specified, 831 Black will be supplied.

Fittings: Push-Lok 82 Series.

· Water, water/oil emulsion, and water/



Color Codes: BLU

Fittings: Push-Lok 82 Series.

- Water, water/oil emulsion, water/glycol, and hydraulic fluids up to +185°F (+85°C).
- Air within a temperature range of -40°F to +158°F (-40°C to +70°C).

Push-Lok Fittings

33482 Parker Tube Adapter



ICD Part Number	HPD Tube HPD Size Part Number R		Size		АК			Allov	Cut-Off Allowance B	
		inch	inch	inch	mm	inch	mm	inch	mm	
	33482-3-4B	3/16	1/4	1.63	41	0.75	19	0.88	22	
4-4 P2TA	33482-4-4B	1/4	1/4	1.89	48	1.02	26	1.14	29	
	33482-4-4C	1/4	1/4	1.89	48	1.02	26	1.14	29	
	33482-5-4B	5/16	1/4	1.93	49	1.08	27	1.18	30	
	33482-6-6B	3/8	3/8	2.23	57	1.22	31	1.33	34	
6-6 P2TA	33482-6-6C	3/8	3/8	2.23	57	1.22	31	1.33	34	
	33482-8-8B	1/2	1/2	2.16	55	0.97	25	1.11	28	
8-8 P2TA	33482-8-8C	1/2	1/2	2.16	55	0.97	25	1.11	28	
	33482-10-10B	5/8	5/8	2.62	67	1.00	25	1.17	30	
	33482-12-12B*	3/4	3/4	2.62	67	1.00	25	1.17	30	

30682 Female JIC 37° Swivel

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# Part Number	<u></u> Thread	() I.D.		A	С	Cut Allow E	ance	
	inch	inch	inch	mm	inch	inch	mm	
30682-4-4	7/16x20	1/4	1.52	39	9/16	0.77	20	Available in Brass and
30682-6-6	9/16x18	3/8	1.75	44	11/16	0.85	22	316 Stainless Steel.
30682-8-8	3/4x16	1/2	2.02	51	7/8	0.97	25	Use "B" suffix for Bras and "C" suffix for 316
30682-10-10	7/8x14	5/8	2.54	65	1	1.09	28	Stainless Steel after
30682-12-12	1-1/16x12	3/4	2.65	67	1-1/14	1.20	30	part number.
30682-16-16B	1-5/16x12	1	2.77	70	1-3/8	1.32	34	Examples: 30682-8-8 and 30682-8-8C.

30182 Male NPTF



# t Number	Thread	() I.D.		4	С н	Allow	-Off /ance 3
	inch	inch	inch	mm	inch	inch	mm
30182-2-4	1/8x27	1/4	1.39	35	7/16	0.64	16
30182-4-4	1/4x18	1/4	1.57	40	9/16	0.82	21
30182-4-6	1/4x18	3/8	1.78	45	9/16	0.88	22
30182-6-6	3/8x18	3/8	1.78	45	11/16	0.88	22
30182-6-8	3/8x18	1/2	1.93	49	11/16	0.88	22
30182-8-8	1/2x14	1/2	2.18	55	7/8	1.13	29
30182-8-10	1/2x14	5/8	2.58	66	7/8	1.13	29
30182-12-12	3/4x14	3/4	2.61	66	1-1/16	1.16	29
30182-16-16B	1x11-1/2	1	3.06	78	1-3/8	1.61	41

38282 Union

#	0		
Part Number	I.D.	/	۹
	inch	inch	mm
38282-4-4B	1/4	1.80	46
38282-6-6B	3/8	2.15	55
38282-8-8B	1/2	2.51	64
38282-10-10B	5/8	3.31	84
38282-12-12B	3/4	3.31	84
38282-16-16	1	3.31	84

39182 Male BSP Tapered



# Part Number	Number Thread I.D.			A	C H	Cut Allow E	ance	
	inch	inch	inch	mm	inch	inch	mm	
39182-4-4B	1/4x19	1/4	1.65	42	14	0.83	21	
39182-4-6B	1/4x19	3/8	1.83	46	19	0.94	24	
39182-6-6B	3/8x19	3/8	1.89	48	19	0.98	25	
39182-6-8B	3/8x19	1/2	1.93	49	19	0.98	25	
39182-8-8B	1/2x14	12	2.20	56	22	1.10	28]
39182-12-10B	3/4x14	5/8	2.64	67	27	1.14	29	Standard available in Bras
39182-12-12B	3/4x14	3/4	2.72	69	27	1.22	31	Stainless Steel available upon request.

3JC82 Female Seal-Lok[®] Swivel-Straight-Short



B	# Part Number	 Thread	() I.D.		A	C H	⊖ w	Cut Allow E	ance	
		inch	inch	inch	mm	inch	inch	inch	mm	
	3JC82-4-4	9/16x18	1/4	1.4	36	9/16	11/16	0.65	17	Available in 316 Stainless Steel.
	3JC82-6-6	11/16x16	3/8	1.59	40	11/16	13/16	0.69	18	Use a "C" suffix for
	3JC82-8-8	13/16x16	1/2	1.8	46	13/16	15/16	0.75	19	316 Stainless Steel
	3JC82-12-12	1-3/16x12	3/4	2.63	67	1-1/8	1-3/8	1.18	30	after part number.
	3JC82-16-16B	1-7/16x12	1	2.61	66	1-3/8	1-5/8	1.16	29	Example: 3JC82-8-8C.



#	#					
ICD Part Number	HPD Part Number	Tube Size R	Hose Size	A	к	W Hex
4-4 P2T2	3T282-4-4	1/4	-4	1.77	.72	7/16
6-6 P2T2	3T282-6-6	3/8	-6	1.98	.78	9/16
8-8 P2T2	3T282-8-8	1/2	-8	2.42	1.03	11/16





Consult factory for non-standard material orders.

To order assembled with nut and ferrule, add Z6 to part number.

Example: 4-4 P2T2Z6

#	INCHES										
HPD Part Number	Tube Size R	Hose Size	A	к	W Hex						
3TU82-4-4	1/4	-4	1.77	.72	7/16						
3TU82-6-6	3/8	-6	1.98	.78	9/16						
3TU82-8-8	1/2	-8	2.42	1.03	11/16						

To order assembled with nut and ferrule, add Z6 to part number.

Example: 4-4 P2TUZ6