

## SH11C



**MOTORI A CILINDRATA FISSA**

**FIXED DISPLACEMENT MOTORS**

## DESCRIZIONE - CARATTERISTICHE GENERAL INFORMATION - FEATURES

I motori SH11C sono a pistoni assiali, a corpo inclinato, a cilindrata fissa, progettati per operare sia in circuito chiuso che in circuito aperto. Il distributore a superficie sferica, l'accurata lavorazione e l'alta qualità dei materiali e dei componenti usati, consentono ai motori SH11C di lavorare fino a 430 bar in continuo e di sopportare picchi di 480 bar. Provati in laboratorio e sperimentati sul campo queste unità hanno dimostrato una lunga durata di esercizio con elevati rendimenti. Il supporto dell'albero, realizzato mediante cuscinetti a rotolamento, è dimensionato in modo da sopportare elevati carichi assiali e radiali. La versatilità dei motori SH11C, comprendente vari coperchi, alberi di uscita e valvole flangiabili, consente a queste unità di essere idonee alle diverse tipologie di impianto, sia nel settore mobile che in quello industriale. I motori SH11C sono disponibili in versione ISO e in versione SAE.

SH11C motors are a family of fixed displacement, bent axis piston design for operation in both open and closed circuit. The proven design incorporating the lens shape valve plate, the high quality components and manufacturing techniques make the SH11C motors able to provide up to 430 bar [6235 psi] continuous and 480 bar [6960 psi] peak performance. Fully laboratory tested and field proven, these units provide maximum efficiency and longlife. Heavy duty bearings permit high radial and axial loads.

Versatile design includes a variety of port plate, shaft end and valves package that will fit the SH11C motors to any application both industrial and mobile. SH11C motors are available in both ISO and SAE version.

# CARATTERISTICHE TECNICHE

## TECHNICAL SPECIFICATIONS

### Fluidi:

Utilizzare fluidi a base minerale con additivi ant corrosione, antiossidanti e antiusura (HL o HM) con viscosità alla temperatura di esercizio di 15 ÷ 40 cSt. Una viscosità limite di 800 cSt è ammisible solo per brevi periodi in Condizione di partenza a freddo, per valori superiori contattare Brevini Fluid Power S.p.A. Non sono ammesse viscosità inferiori ai 10 cSt. Viscosità comprese tra i 10 e i 15 cSt sono tollerate solo in casi eccezionali e per brevi periodi.

### Temperature:

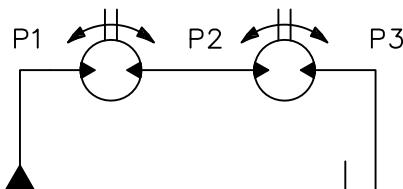
Non è ammesso il funzionamento dell'unità a pistoni con temperature del fluido idraulico superiori a 115°C e inferiori a -25°C. Per applicazioni con temperature inferiori contattare Brevini Fluid Power S.p.A.

### Filtrazione:

Una corretta filtrazione contribuisce a prolungare la durata in esercizio dell'unità a pistoni. Per un corretto impiego dell'unità a pistoni la classe di contaminazione massima ammessa è 21/19/16 secondo la ISO 4406:1999.

### Pressione di esercizio:

La pressione massima ammisible sulle bocche in pressione è 430 bar continui e 480 bar di picco. Nel caso di due motori collegati in serie limitare la pressione di esercizio totale P1+P2 a 700 bar massimi.



### Pressione in carcassa:

La pressione massima ammisible in carcassa è di 10 bar. Una pressione superiore può compromettere la durata e la funzionalità della guarnizione dell'albero di uscita.

### Hydraulic fluids:

Use fluids with mineral oil basis and anticorrosive, antioxidant and wear preventing addition agents (HL or HM). Viscosity range at operating temperature must be of 15 ÷ 40 cSt. For short periods and upon cold start, a max. viscosity of 800 cSt is allowed, for different types of viscosity please contact Brevini Fluid Power S.p.A. Viscosities less than 10 cSt are not allowed. A viscosity range of 10 ÷ 15 cSt is allowed for extreme operating conditions and for short periods only.

### Temperature ranges:

The operating temperature of the oil must be within -25°C ÷ 115°C [-13°F ÷ 239°F]. For applications with lower temperatures please contact Brevini Fluid Power S.p.A.

### Filtering:

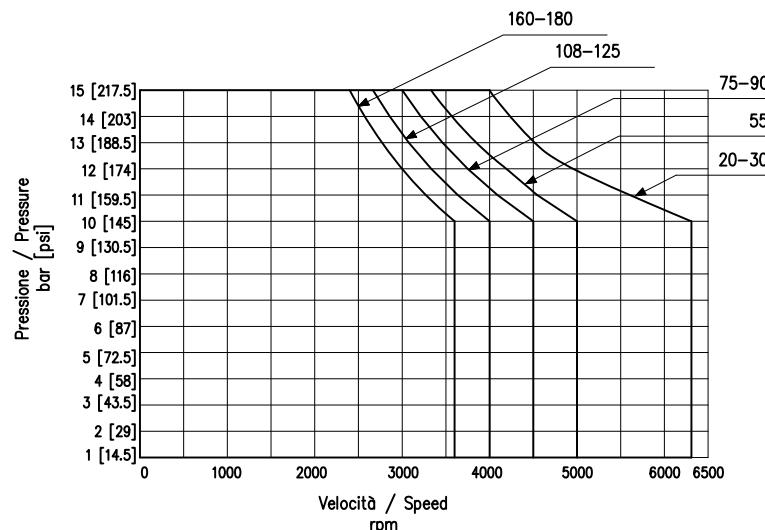
A correct filtering is essential for long and satisfactory life of axial piston units. In order to ensure a correct functioning of the unit, the max. permissible contamination class is 21/19/16 according to ISO 4406:1999.

### Operating pressure:

The maximum permissible pressure on pressure ports is 430 bar [6235 psi] continuous and 480 bar [6960 psi] peak. If two motors are connected in series, total working pressure P1+P2 has to be limited 700 bar max. [10150 psi].

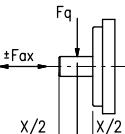
### Case drain pressure:

Maximum permissible case drain pressure is 10 bar [145 psi]. A higher pressure can damage the main shaft seal or reduce its life.



## Albero di uscita:

La tabella è una guida per la determinazione dei carichi accettabili. I valori sono determinati in modo da garantire una vita almeno pari all'80% della vita dei cuscinetti in assenza di carico esterno. I valori sono riferiti a carichi applicati nella mezzeria dell'albero e nella direzione più sfavorevole.

Cilindrata / Displacement			020	030	055	063	075	090	108	125	160	180	
	Forza radiale ( $F_{q \max}$ ) Radial load ( $F_{q \max}$ )	N [lbf]	4300 [967.5]	6100 [1372.5]	9200 <sup>(*)</sup> [2068]	10300 <sup>(*)</sup> [2317.5]	11500 <sup>(*)</sup> [2587.5]	12900 <sup>(*)</sup> [2902.5]	13600 <sup>(*)</sup> [3060]	15900 <sup>(*)</sup> [3577.5]	18400 <sup>(*)</sup> [4140]	20600 <sup>(*)</sup> [4635]	
	Carico Load	N/bar [lbf/psi]		12 [0.18]	19 [0.285]	25 [0.375]	30 [0.45]	25.7 [0.386]	28.5 [0.428]	35 [0.525]	37 [0.555]	41 [0.615]	
	Forza assiale tirante ( $F_{ax \max}$ ) Axial pulling load ( $F_{ax \max}$ )	N [lbf]	250 bar [3625 psi]	1000 [225]	1300 [292.5]	1920 [432]	2150 [484]	2300 [517.5]	2800 [630]	2900 [652.5]	3300 [742.5]	3800 [855]	4050 [911.2]
			350 bar [5075 psi]	1300 [292.5]	1800 [405]	2650 [596]	2990 [673]	3550 [798.75]	3800 [855]	4050 [911.25]	4550 [1023.7]	5300 [1192.5]	5800 [1305]
	Forza assiale spingente ( $F_{ax \max}$ ) Axial pushing load ( $F_{ax \max}$ )	N [lbf]	< 100 bar [< 1450 psi]	500 [112.5]	500 [112.5]	800 [180]	800 [180]	1000 [225]	1000 [225]	1250 [281.25]	1250 [281.25]	1600 [360]	1600 [360]
		N/bar [lbf/psi]	> 100 bar [> 1450 psi]	5 [0.075]	5 [0.075]	9 [0.135]	9 [0.135]	12 [0.18]	12 [0.18]	13 [0.195]	13 [0.195]	17 [0.255]	17 [0.255]

(\*)

Massima forza radiale permessa per albero SAI (SH11C 055-063):

$$F_{q \max} = 6500 \text{ N}$$

Massima forza radiale permessa per albero SAM (SH11C 075-090):

$$F_{q \max} = 6500 \text{ N}$$

Massima forza radiale permessa per albero SAO (SH11C 108-125):

$$F_{q \max} = 6500 \text{ N}$$

Massima forza radiale permessa per albero SAP (SH11C 160-180):

$$F_{q \max} = 6500 \text{ N}$$

(\*)

Max permissibile radiale force with SAI shaft (SH11C 055-063):

$$F_{q \max} = 6500 \text{ N} [1462.5 \text{ lbf}]$$

Max permissibile radiale force with SAM shaft (SH11C 075-090):

$$F_{q \max} = 6500 \text{ N} [1462.5 \text{ lbf}]$$

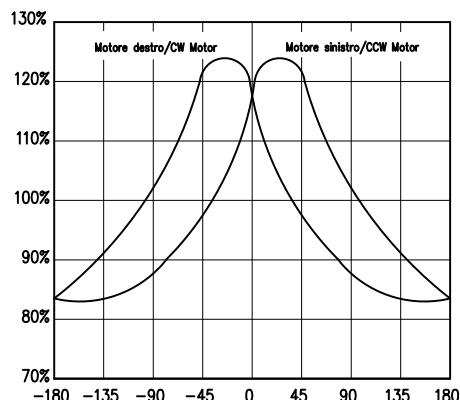
Max permissibile radiale force with SAO shaft (SH11C 108-125):

$$F_{q \max} = 6500 \text{ N} [1462.5 \text{ lbf}]$$

Max permissibile radiale force with SAP shaft (SH11C 160-180):

$$F_{q \max} = 6500 \text{ N} [1462.5 \text{ lbf}]$$

Quando un carico radiale esterno è applicato all'albero la vita dei cuscinetti è determinata dalla intensità, dalla posizione e dalla direzione della forza applicata. Il diagramma mostra come la vita dei cuscinetti varia con la direzione del carico. Nel diagramma il valore 100% rappresenta la vita dei cuscinetti in assenza di carico esterno. La direzione ottimale del carico dipende dalla bocca dell'unità a pistoni in pressione.



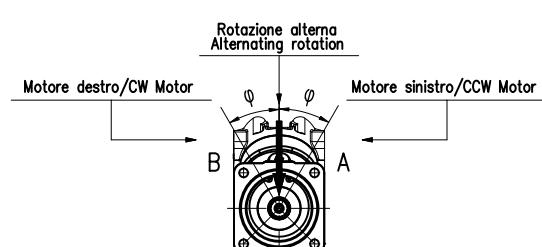
Il diagramma mostra che per determinate direzioni di carico è possibile avere incrementi di durata della vita dei cuscinetti anche del 30%. L'aumento massimo di durata dipende dalla pressione di esercizio e dalla dimensione nominale dell'unità a pistoni.

Nel considerare la forza assiale permessa bisogna fare attenzione alla direzione di trasferimento della forza:

- Carichi assiali spingenti incrementano la vita dei cuscinetti.
- Carichi assiali tiranti riducono la vita dei cuscinetti (se possibile i carichi tiranti devono essere evitati).

## Output shaft:

Table is a guide to determine max. permissible loads. Values are calculated in such a way to assure at least 80% of the bearing operating life where no external load is applied. The published values are related to loads applied in the middle of shaft and in the least favourable direction.



The bearing operating life increases up to 30% when the load is applied with some peculiar directions and the maximum increase is dependent on the operating pressure and the nominal size of the unit.

When considering the permissible axial force, the force - transfer direction must be taken in account:

- Pushing axial loads increase the bearing life.
- Pulling axial loads reduce the bearing life (if possible pulling axial loads should be avoided).

#### **Guarnizioni:**

Le guarnizioni utilizzate sulle unità a pistoni assiali SH11C sono in FKM (Fluoroelastomer). Nel caso di impiego di fluidi speciali contattare la Brevini Fluid Power S.p.A.

#### **Regime minimo di rotazione:**

Nessun limite minimo di velocità; se richiesta l'uniformità di rotazione, la velocità minima non può essere minore di 50 rpm. Per applicazioni particolari contattare la Brevini Fluid Power S.p.A.

#### **Installazione:**

I motori possono essere installati in qualsiasi direzione e posizione. Queste unità a pistoni hanno le bocche separate dalla carcassa e devono essere obbligatoriamente drenate. Per maggiori dettagli consultare nel Catalogo Informazioni Generali la sezione "Norme generali di installazione".

#### **Valvole flangiabili:**

Le valvole sono disponibili per i motori sia in circuito aperto sia chiuso. Per maggiori informazioni consultare il catalogo Valvole Assiali.

#### **Valvole di lavaggio:**

I motori possono essere forniti con la valvola di lavaggio. Per il montaggio diretto della valvola di lavaggio sui motori è necessario utilizzare un coperchio speciale. Per maggiori informazioni consultare il catalogo Valvole Assiali.

#### **Relazione tra senso di rotazione e direzione di flusso:**

La relazione tra il senso di rotazione dell'albero dell'unità a pistoni SH11C e la direzione del flusso del fluido è illustrata in figura.

#### **Seals:**

Seals used on SH11C series are of FKM (Fluoroelastomer). In case of use of special fluids, contact Brevini Fluid Power S.p.A.

#### **Minimum rotating speed:**

No limit to Minimum speed; if uniformity of rotation is required, speed must not be less than 50 rpm. In case of use of special applications, contact Brevini Fluid Power S.p.A.

#### **Installation:**

SH11C series motors can be installed in every position or direction. These axial piston units have separate ports and drain chambers and so must be always drained. For further details see on the General Information Catalogue, the section "General installation guidelines".

#### **Flangeable valves:**

Flangeable valves are available for motors both in open and closed loop. For more information see the catalogue Axial Valves.

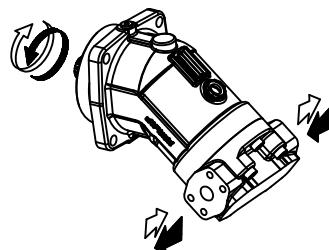
#### **Flushing valves:**

The motors can be equipped with flushing valves.

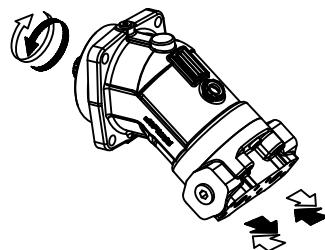
To mount the flushing valve on motors, it is necessary to use a special port cover. For more information see the catalogue Axial Valves.

#### **Relation between direction of rotation and direction of flow:**

The relation between direction of rotation of shaft and direction of flow in SH11C piston units is shown in the picture below.



Motore reversibile  
Reversible motor



Motore reversibile  
Reversible motor

# DATI TECNICI

## TECHNICAL DATA

<b>Dimensione / Size</b>				<b>020</b>	<b>030</b>	<b>055</b>	<b>063</b>	<b>075</b>	<b>090</b>	<b>108</b>	<b>125</b>	<b>160</b>	<b>180</b>
<i>Cilindrata</i> Displacement		Vg	cm <sup>3</sup> /rev [in <sup>3</sup> /rev]	19.9 [1.213]	31.9 [1.945]	56.35 [3.437]	63.26 [3.859]	77.82 [4.747]	86.23 [5.26]	108.4 [6.612]	124.8 [7.613]	163.9 [9.998]	178.1 [10.864]
<i>Pressione max.</i> <i>Max. pressure</i>	cont.	p <sub>nom</sub>	bar [psi]	430 [6235]	430 [6235]	430 [6235]	430 [6235]	430 [6235]	430 [6235]	430 [6235]	430 [6235]	430 [6235]	430 [6235]
	picco peak	p <sub>max</sub>	bar [psi]	480 [6960]	480 [6960]	480 [6960]	480 [6960]	480 [6960]	480 [6960]	480 [6960]	480 [6960]	480 [6960]	480 [6960]
<i>Velocità max.</i> <i>Max. speed</i>		n <sub>0 max</sub>	rpm	6300	6300	5000	5000	4500	4500	4000	4000	3600	3600
<i>Portata max.</i> <i>Max. flow</i>		q <sub>max</sub>	l/min [U.S. gpm]	125 [33]	201 [53.06]	282 [74.45]	316 [83.42]	350 [92.4]	388 [102.5]	433 [114.31]	500 [132]	590 [155.76]	641 [169.22]
<i>Potenza max. a pnom</i> <i>Max. power at pnom</i>		P <sub>max</sub>	kW [hp]	90 [120.6]	144 [192.96]	202 [270.68]	226 [302.84]	251 [336.34]	278 [372]	310 [415.4]	358 [479.72]	423 [566.82]	459 [615.06]
<i>Costante di coppia</i> <i>Torque costant</i>		T <sub>k</sub>	Nm/bar [lbf·ft/psi]	0.3 [0.015]	0.5 [0.025]	0.9 [0.045]	1 [0.05]	1.2 [0.06]	1.4 [0.07]	1.7 [0.085]	2 [0.1]	2.6 [0.13]	2.8 [0.14]
<i>Coppia max.</i> <i>Max. torque</i>	cont. (p <sub>nom</sub> )	T <sub>nom</sub>	Nm [lbf·ft]	136 [100.23]	218 [160.66]	386 [284.48]	433 [319.12]	533 [392.82]	590 [435.13]	742 [546.85]	855 [630.13]	1122 [826.91]	1219 [898.40]
	picco peak (p <sub>max</sub> )	T <sub>max</sub>	Nm [lbf·ft]	152 [112.02]	244 [179.82]	431 [317.65]	484 [356.71]	595 [438.51]	659 [486.05]	829 [610.97]	954 [703.10]	1253 [923.46]	1361 [1003.06]
<i>Momento di inerzia</i> <sup>(3)</sup> <i>Moment of inertia</i> <sup>(3)</sup>	J	kg·m <sup>2</sup> [lbf·ft <sup>2</sup> ]	0.001 [0.0235]	0.001 [0.0235]	0.004 [0.094]	0.004 [0.094]	0.007 [0.1645]	0.007 [0.1645]	0.012 [0.2820]	0.012 [0.2820]	0.022 [0.5170]	0.022 [0.5170]	0.022 [0.5170]
<i>Peso</i> <sup>(3)</sup> <i>Weight</i> <sup>(3)</sup>	m	kg [lbs]	10 [22.04]	10 [22.04]	19 [41.876]	19 [41.876]	23.7 [52.23]	23.7 [52.23]	35 [77.14]	35 [77.14]	48 [105.79]	48 [105.79]	48 [105.79]
<i>Portata di drenaggio</i> <sup>(4)</sup> <i>External drain flow</i> <sup>(4)</sup>	q <sub>d</sub>	l/min [U.S. gpm]	1 [0.264]	1 [0.264]	1.2 [0.317]	1.2 [0.317]	2.5 [0.66]	2.5 [0.66]	3 [0.79]	3 [0.79]	3 [0.79]	3 [0.79]	3 [0.79]

(Valori teorici, senza considerare  $\eta_{hm}$  e  $\eta_v$ ; valori arrotondati). Le condizioni di picco non devono durare più dell'1% di ogni minuto. Evitare il funzionamento contemporaneo alla massima velocità e alla massima pressione.

(Theoretical values, without considering  $\eta_{hm}$  e  $\eta_v$  approximate values). Peak operations must not exceed 1% of every minute. A simultaneous maximum pressure and maximum speed not recommended.

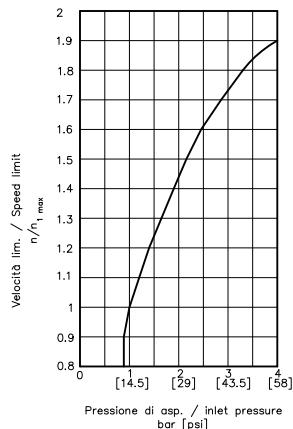
### Note: Determinazione della velocità ammissibile

<sup>(3)</sup> Valori indicativi. <sup>(4)</sup> Valori medi a 250 bar con olio minerale a 45°C e viscosità 35 cSt.

### Notes: Calculation of permissible speed

<sup>(3)</sup> Approximate values. <sup>(4)</sup> Average values at 250 bar [3600 psi] with mineral oil at 45°C [113°F] and 35 cSt of viscosity.

### Determinazione della velocità limite / Speed limits calculation



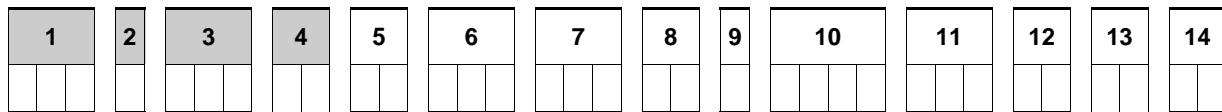
# CODICE DI ORDINAZIONE

## ORDERING CODE

Le seguenti lettere o numeri del codice, sono state sviluppate per identificare tutte le configurazioni possibili dei motori SH11C. Usare il seguente modulo per identificare le caratteristiche desiderate. **Tutte le lettere o numeri del codice devono comparire in fase d'ordine.** Si consiglia di leggere attentamente il catalogo prima di iniziare la compilazione del codice di ordinazione.

The following alphanumeric codes system has been developed to identify all of the configuration options for the SH11C motors. Use the model code below to specify the desired features. **All alphanumeric digits system of the code must be present when ordering.** We advise to carefully read the catalogue before filling the ordering code.

### CODICE PRODOTTO / MODEL CODE



#### 1 - SERIE / SERIES

<b>SH11C</b>	Unità a pistoni assiali, con corpo inclinato a cilindrata fissa Fixed displacement, bent axis, axial piston unit
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#### 2 - MOTORE / MOTOR

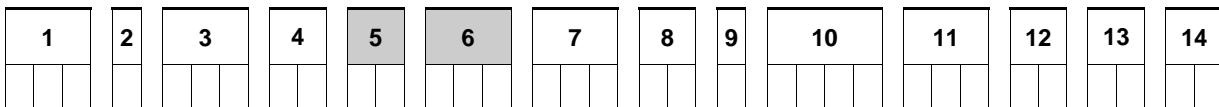
<b>M</b>	Motore Motor
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#### 3 - CILINDRATA / DISPLACEMENT

<b>020</b>	19.9 cm <sup>3</sup> /giro 1.213 in <sup>3</sup> /rev	Non in Produzione, per informazioni contattare Uff. Commerciale Not yet in Production, please contact Sales Department for information
<b>030</b>	31.9 cm <sup>3</sup> /giro 1.945 in <sup>3</sup> /rev	Non in Produzione, per informazioni contattare Uff. Commerciale Not yet in Production, please contact Sales Department for information
<b>055</b>	56.35 cm <sup>3</sup> /giro 3.437 in <sup>3</sup> /rev	
<b>063</b>	63.26 cm <sup>3</sup> /giro 3.859 in <sup>3</sup> /rev	
<b>075</b>	77.82 cm <sup>3</sup> /giro 4.747 in <sup>3</sup> /rev	
<b>090</b>	86.23 cm <sup>3</sup> /giro 5.26 in <sup>3</sup> /rev	
<b>108</b>	108.4 cm <sup>3</sup> /giro 6.612 in <sup>3</sup> /rev	
<b>125</b>	124.8 cm <sup>3</sup> /giro 7.613 in <sup>3</sup> /rev	
<b>160</b>	163.9 cm <sup>3</sup> /giro 9.998 in <sup>3</sup> /rev	
<b>180</b>	178.1 cm <sup>3</sup> /giro 10.864 in <sup>3</sup> /rev	

#### 4 - VERSIONE / VERSION

<b>ME</b>	ISO
<b>SE</b>	SAE



5 - FLANGIA / MOUNT FLANGE		CILINDRATA / DISPLACEMENT				
		020-030	055-063	075-090	108-125	160-180
<b>OB</b>	ISO 4 fori Ø 100 mm ISO 4 Bolts Ø 100 mm [Ø 3.937 in]	ME	/	/	/	/
<b>OC</b>	ISO 4 fori Ø 125 mm ISO 4 Bolts Ø 125 mm [Ø 4.921 in]	/	ME	/	/	/
<b>OD</b>	ISO 4 fori Ø 140 mm ISO 4 Bolts Ø 140 mm [Ø 5.511 in]	/	/	ME	/	/
<b>OE</b>	ISO 4 fori Ø 160 mm ISO 4 Bolts Ø 160 mm [Ø 6.299 in]	/	/	/	ME	/
<b>OF</b>	ISO 4 fori Ø 180 mm ISO 4 Bolts Ø 180 mm [Ø 7.086 in]	/	/	/	/	ME
<b>05</b>	SAE-C 4 Fori SAE-C 4 Bolts	SE	SE	SE	/	/
<b>08</b>	SAE-D 4 Fori SAE-D 4 Bolts	/	/	/	SE	SE

1) Il valore ME indica che la flangia è disponibile solo per la versione ISO

The ME digit means that the flange is only available for the ISO version

2) Il valore SE indica che la flangia è disponibile solo per la versione SAE

The SE digit means that the flange is only available for the SAE version

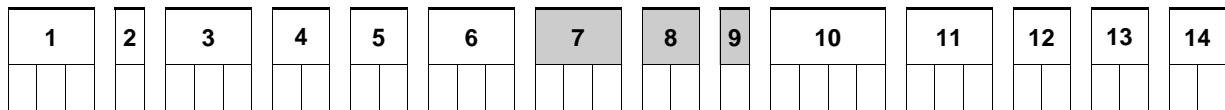
6 - ESTREMITÀ ALBERO / SHAFT END		CILINDRATA / DISPLACEMENT				
		020-030	055-063	075-090	108-125	160-180
<b>CBM</b>	Cilindrico Ø25 mm k6 - Linguetta 8x7x40 Parallel keyed Ø 25 mm k6 [0.984 in k6] - key 0.31x0.27x1.57	ME	/	/	/	/
<b>CBN</b>	Cilindrico Ø 30 mm k6 - Linguetta 8x7x40 Parallel keyed Ø 30 mm k6 [1.181 in k6] - key 0.31x0.27x1.57	ME	/	/	/	/
<b>CAW</b>	Cilindrico Ø 30 mm k6 - Linguetta 8x7x50 Parallel keyed Ø 30 mm k6 [1.181 in k6] - key 0.31x0.27x1.97	/	ME	/	/	/
<b>CAY</b>	Cilindrico Ø 35 mm k6 - Linguetta 10x8x56 Parallel keyed Ø 35 mm k6 [1.377 in k6] - Key 0.39x0.31x2.204	/	/	ME	/	/
<b>CBP</b>	Cilindrico Ø 40 mm k6 - Linguetta 12x8x56 Parallel keyed Ø 40 mm k6 [1.574 in k6] - Key 0.47x0.31x2.204	/	/	ME	/	/
<b>CAK</b>	Cilindrico Ø 40 mm k6 - Linguetta 12x8x63 Parallel keyed Ø 40 mm k6 [1.574 in k6] - Key 0.47x0.31x2.48	/	/	/	ME	/
<b>CAJ</b>	Cilindrico Ø 45 mm k6 - Linguetta 14x9x63 Parallel keyed Ø 45 mm k6 [1.772 in k6] - Key 0.55x0.35x2.48	/	/	/	ME	/
<b>CBQ</b>	Cilindrico Ø 45 mm k6 - Linguetta 14x9x70 Parallel keyed Ø 45 mm k6 [1.772 in k6] - Key 0.55x0.35x2.75	/	/	/	/	ME
<b>CAX</b>	Cilindrico Ø 50 mm k6 - Linguetta 14x9x70 Parallel keyed Ø 50 mm k6 [1.968 in k6] - Key 0.55x0.35x2.75	/	/	/	/	ME
<b>SAG</b>	Scanalato W25x1.25x18x9g DIN 5480 Splined W25x1.25x18x9g DIN 5480	ME	/	/	/	/
<b>SAI</b>	Scanalato W30x2x14x9g DIN 5480 Splined W30x2x14x9g DIN 5480	ME	ME	/	/	/
<b>SAM</b>	Scanalato W35x2x16x9g DIN 5480 Splined W35x2x16x9g DIN 5480	/	ME	ME	/	/
<b>SAO</b>	Scanalato W40x2x18x9g DIN 5480 Splined W40x2x18x9g DIN 5480	/	/	ME	ME	/
<b>SAP</b>	Scanalato W45x2x21x9g DIN 5480 Splined W45x2x21x9g DIN 5480	/	/	/	ME	ME
<b>SAR</b>	Scanalato W50x2x24x9g DIN 5480 Splined W50x2x24x9g DIN 5480	/	/	/	/	ME
<b>C16</b>	Cilindrico Ø 22.22 mm - Linguetta 6.35x6.25x25.4 Parallel keyed Ø 22.22 mm [0.874 in] - Key 0.25x0.246x1	SE	/	/	/	/
<b>C17</b>	Cilindrico Ø 31.75 mm - Linguetta 7.93x7.3x40 Parallel keyed Ø 31.75 mm [1.25 in] - Key 0.31x0.287x1.57	/	SE	/	/	/
<b>C18</b>	Cilindrico Ø 44.45 mm - Linguetta 11.11x9.2x60 Parallel keyed Ø 44.45 mm [1.75 in] - Key 0.43x0.36x2.36	/	/	/	SE	SE
<b>S05</b>	Scanalato Z13 16/32 DP Splined 13T 16/32 DP	SE	/	/	/	/
<b>S12</b>	Scanalato Z14 12/24 DP Splined 14T 12/24 DP	SE	SE	SE	/	/
<b>S15</b>	Scanalato Z13 8/16 DP Splined 13T 8/16 DP	/	/	/	SE	SE
<b>S16</b>	Scanalato Z23 16/32 DP Splined 23T 16/32 DP	/	/	/	SE	/

1) Il valore ME indica che l'albero è disponibile solo per la versione ISO

The ME digit means that the shaft is only available for the ISO version

2) Il valore SE indica che l'albero è disponibile solo per la versione SAE

The SE digit means that the shaft is only available for the SAE version



7 - COPERCHI DISTRIBUTORI / PORT COVER		CILINDRATA / DISPLACEMENT				
		020-030	055-063	075-090	108-125	160-180
LM2	Bocche Laterali (Motore) Lateral ports (Motor)	ME-SE	ME-SE	ME-SE	ME-SE	ME-SE
LM3	Bocche Laterali (Motore) Lateral ports (Motor)	ME	ME	/	/	/
FM1	Bocche Frontali (Motore) Frontal ports (Motor)	/	/	/	ME	/
FM2	Bocche Frontali (Motore) Frontal ports (Motor)	ME-SE	ME-SE	ME-SE	ME-SE	ME-SE
FM3	Bocche Frontali affiancate (Motore) Frontal ports (Motor)	ME	ME	/	/	/
VM2	Bocche Laterali affiancate (Motore) Lateral ports same side (Motor)	ME-SE	ME-SE	ME-SE	ME-SE	ME-SE

1) Il valore ME indica che il coperchio è disponibile solo per la versione ISO  
The ME digit means that the port cover is only available for the ISO version

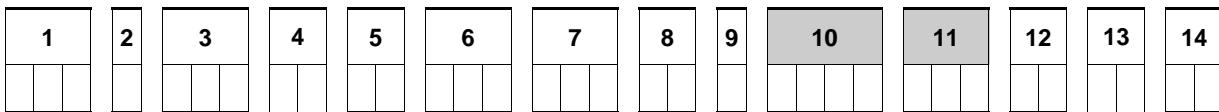
2) Il valore SE indica che il coperchio è disponibile solo per la versione SAE  
The SE digit means that the port cover is only available for the SAE version

#### 8 - SENSO DI ROTAZIONE (VISTA LATO ALBERO) / DIRECTION OF ROTATION (VIEWED FROM SHAFT SIDE)

RV	Reversible Reversible
----	--------------------------

#### 9 - TENUTE / SEALS

V	FKM
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<b>10 - VALVOLE / VALVES</b>		<b>CILINDRATA / DISPLACEMENT</b>				
		<b>020-030</b>	<b>055-063</b>	<b>075-090</b>	<b>108-125</b>	<b>160-180</b>
<b>XXXX</b>	Non Richieste NONE	•	•	•	•	•
<b>VCDM</b>	Valvola controllo discesa VCD/M VCD/M Pilot assisted overcentre valve	VM2-FM2	VM2-FM2	VM2-FM2	VM2-FM2	VM2-FM2
<b>VCD1</b>	Valvola controllo discesa VCD/1 VCD/1 Pilot assisted overcentre valve	/	LM2	LM2	LM2	LM2
<b>VCD2</b>	Valvola controllo discesa VCD/2 VCD/2 Pilot assisted overcentre valve	/	/	LM2	LM2	LM2
<b>VCR1</b>	Valvola controllo rotazione VCR1 D/AF VCR1 D/AF Double acting overcentre valve	VM2-FM2	/	/	/	/
<b>VCR3</b>	Valvola controllo rotazione VCR3 VCR3 Double acting overcentre valve	/	VM2-FM2	VM2-FM2	VM2-FM2	VM2-FM2
<b>VU16</b>	Valvola unidirezionale VU165 VU165 Check valve	/	/	LM2	/	/

• Disponibile - Available   / Non Disponibile - Not Available

Le valvole sono disponibili solo con coperchi distributori ISO, per versione SAE contattare Uff.Tecnico.

The valves are available with ISO port cover only, please contact Technical department for SAE version

1) I valori VM2-FM2-LM2 indicano che le valvole sono disponibili solo con coperchi VM2-FM2-LM2

The VM2-FM2-LM2 digits means that the valves are only available with VM2-FM2-LM2 port covers

<b>11 - CARATTERISTICA VALVOLA / VALVES FEATURE</b>		<b>VALVOLE / VALVES</b>						
		<b>XXXX</b>	<b>VCDM</b>	<b>VCD1</b>	<b>VCD2</b>	<b>VCR1</b>	<b>VCR3</b>	<b>VU16</b>
<b>000</b>	Caratteristica non necessaria Feature not necessary	•	/	/	/	/	/	/
<b>001</b>	Non Tarata (Campo Taratura 30÷350 bar) (Rapporto di pilotaggio 6.2:1) Not Set 30÷350 bar [435 to 5075 psi] [Piloting ratio 6.2:1]	/	/	/	/	•	/	/
<b>002</b>	Non Tarata (Campo Taratura 0÷350 bar)(Rapporto di pilotaggio 2.9:1) - Controllo in rotazione DX Not Set 0÷350 bar [0 to 5075 psi][Piloting ratio 2.9:1] - Control of rotation CW	/	/	•	/	/	/	/
<b>006</b>	Non Tarata (Campo Taratura 0÷350 bar)(Rapporto di pilotaggio 2.9:1) - Controllo in rotazione SX Not Set 0÷350 bar [0 to 5075 psi][Piloting ratio 2.9:1] - Control of rotation CCW	/	/	•	/	/	/	/
<b>004</b>	Non Tarata (Campo Taratura 30÷350 bar)(Rapporto di pilotaggio 6.2:1) - Controllo in rotazione DX Not Set 30÷350 bar [435 to 5075 psi][Piloting ratio 6.2:1] - Control of rotation CW	/	•	/	/	/	/	/
<b>005</b>	Non Tarata (Campo Taratura 30÷350 bar)(Rapporto di pilotaggio 6.2:1) - Controllo in rotazione SX Not Set 30÷350 bar [435 to 5075 psi][Piloting ratio 6.2:1] - Control of rotation CCW	/	• <sup>(1)</sup>	/	/	/	/	/
<b>003</b>	Non Tarata (Campo Taratura 250÷500 bar)(Rapporto di pilotaggio 13:1) - Controllo in rotazione DX Not Set 250÷500 bar [3625 to 7250 psi][Piloting ratio 13:1] - Control of rotation CW	/	/	/	•	/	/	/
<b>007</b>	Non Tarata (Campo Taratura 250÷500 bar)(Rapporto di pilotaggio 13:1) - Controllo in rotazione SX Not Set 250÷500 bar [3625 to 7250 psi][Piloting ratio 13:1] - Control of rotation CCW	/	/	/	•	/	/	/
<b>008</b>	Non Tarata (Taratura Massima 350 bar, Portata Massima 65 l/min) - Controllo in rotazione DX Not Set (Max setting 350 bar[5075 psi], Max Flow 65 l/min [17.2 U.S. gpm]) - Control of rotation CW	/	/	/	/	/	/	•
<b>009</b>	Non Tarata (Taratura Massima 350 bar, Portata Massima 65 l/min) - Controllo in rotazione SX Not Set (Max setting 350bar[5075 psi], Max Flow 65l/min[17.2 U.S. gpm]) - Control of rotation CCW	/	/	/	/	/	/	•
<b>010</b>	Non Tarata Not Set	/	/	/	/	/	•	/

• Disponibile - Available   / Non Disponibile - Not Available

Per la fornitura di valvole tarate contattare Uff.Tecnico.

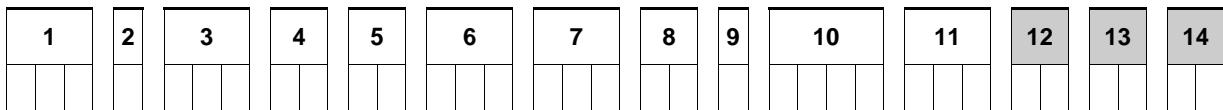
Please contact Technical department for valve which require specific setting

Per le caratteristiche vedere il catalogo valvole

For the technical specifications see catalogue valves

(1) Non disponibile con coperchio distributore VM2.

(1) Not available with VM2 port cover.



#### 12 - VALVOLE DI LAVAGGIO / FLUSHING VALVES

<b>XX</b>	Non Richieste NONE	•
<b>PR</b>	Predisposto per valvola di lavaggio Arranged for Flushing Valve	LM2
<b>06</b>	Valvola di lavaggio VSC/F - 6 l/min VSC/F Flushing valve - 6 l/min [1.58 U.S. gpm]	LM2-VM2
<b>09</b>	Valvola di lavaggio VSC/F - 10.5 l/min VSC/F Flushing valve - 10.5 l/min [2.77 U.S. gpm]	LM2-VM2
<b>15</b>	Valvola di lavaggio VSC/F - 15 l/min VSC/F Flushing valve - 15 l/min [3.96 U.S. gpm]	LM2-VM2
<b>21</b>	Valvola di lavaggio VSC/F - 20 l/min VSC/F Flushing valve - 20 l/min [5.28 U.S. gpm]	LM2-VM2

• Disponibile - Available      / Non Disponibile - Not Available

Non è possibile combinare le valvole di lavaggio con le valvole in pos.10  
Non disponibili con cilindrate 020-030.

It is not possible to combine the flushing valves with valve in pos.10  
Not available with 020-030 displacement

Per le caratteristiche vedere il catalogo valvole  
For the technical specifications see catalogue valves

1) Il valore LM2-VM2 indica che la valvola è disponibile solo con coperchio LM2 e VM2  
The LM2-VM2 digit means that the valve is only available with LM2 and VM2 port cover

#### 13 - CARATTERISTICHE SPECIALI / SPECIAL FEATURE

		CILINDRATA / DISPLACEMENT				
		020-030	055-063	075-090	108-125	160-180
<b>XX</b>	Nessuna Caratteristica NONE	•	•	•	•	•
<b>03</b>	Versione SAE con coperchio distributore ISO SAE version with ISO port cover	/	• <sup>1)</sup>	• <sup>2)</sup>	/	/
<b>TC</b>	Versione con Tachimetro + Sensore Tachometer version + Sensor	•	•	•	•	•

• Disponibile - Available      / Non Disponibile - Not Available

1) Disponibile con coperchio distributore VM2

Available with VM2 port cover.

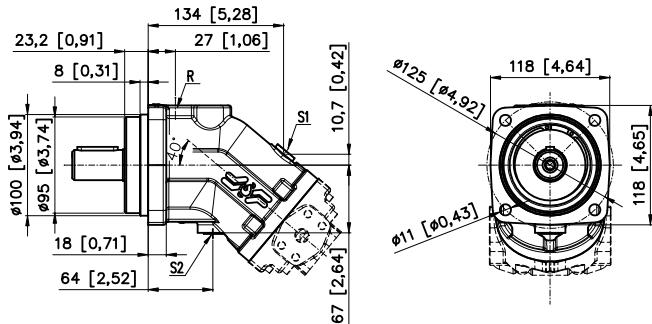
2) Disponibile con coperchio distributore FM2

Available with FM2 port cover.

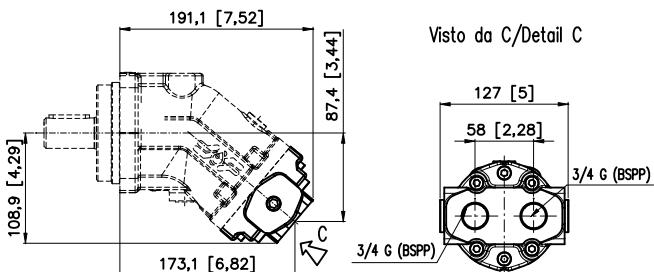
#### 14 - OPZIONI / OPTIONS

<b>XX</b>	Non Richieste NONE
<b>01</b>	Verniciato RAL 9005 Painted RAL 9005
<b>02</b>	Verniciato RAL 5015 Painted RAL 5015

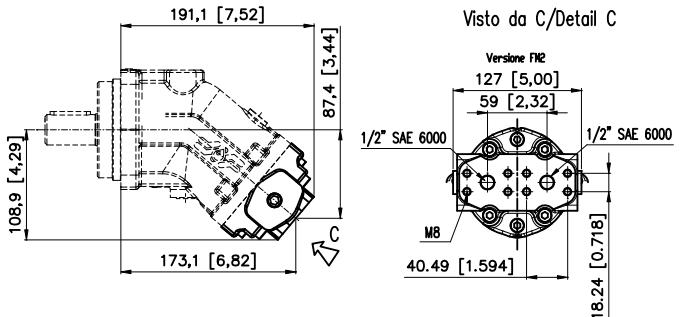
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 3/8 G (BSPP)  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 1/8 G (BSPP)



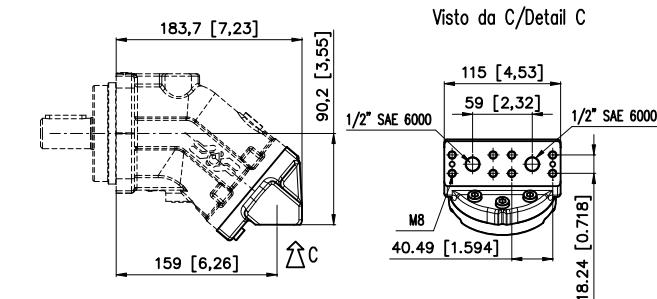
## FM3-LM3



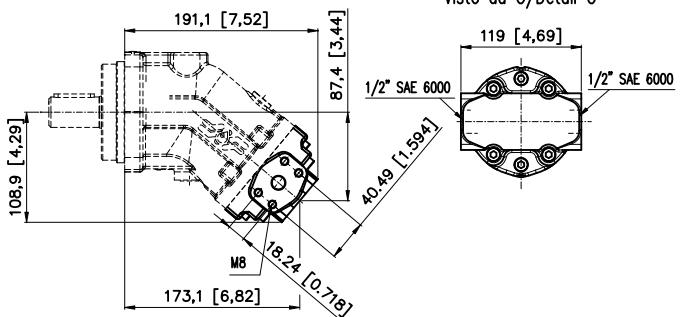
## FM2



## VM2



## LM2

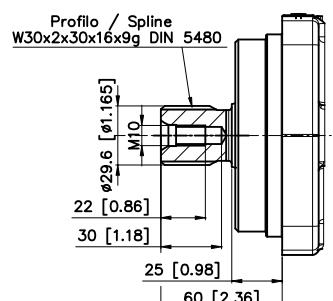
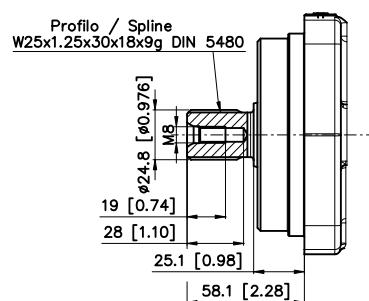
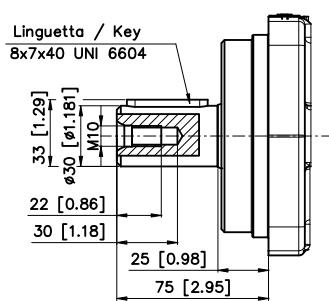
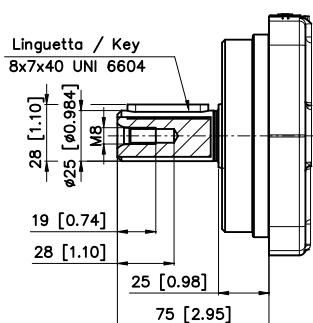


**CBM** Albero cilindrico  
Parallel keyed shaft

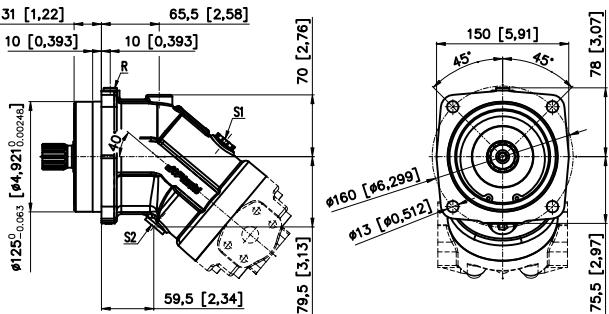
**CBN** Albero cilindrico  
Parallel keyed shaft

**SAG** Albero scanalato  
Splined shaft

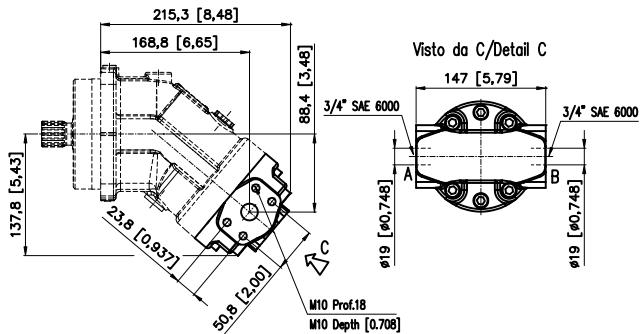
**SAI** Albero scanalato  
Splined shaft



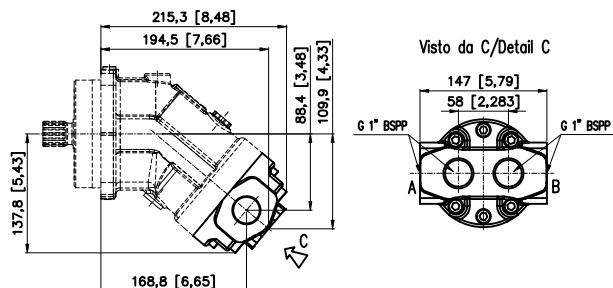
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 1/2 G (BSPP)  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 1/8 G (BSPP)



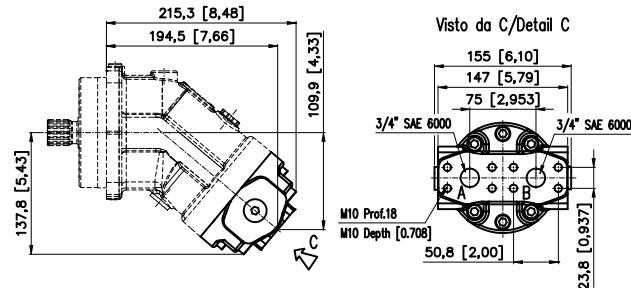
## LM2



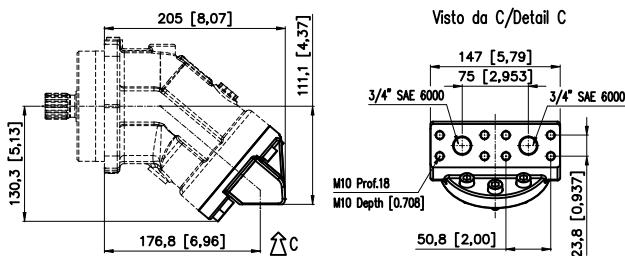
## FM3-LM3



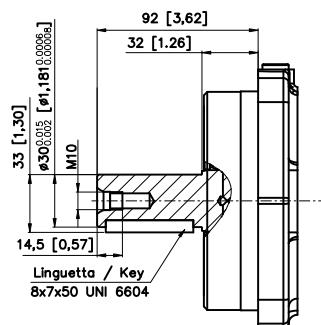
## FM2



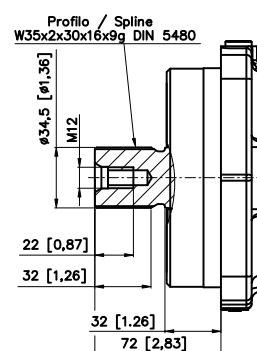
## VM2



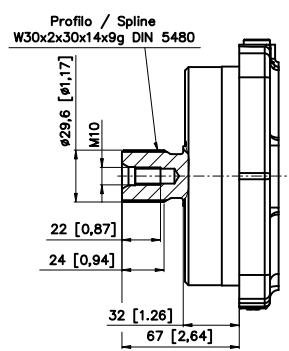
**CAW** Albero cilindrico  
Parallel keyed shaft



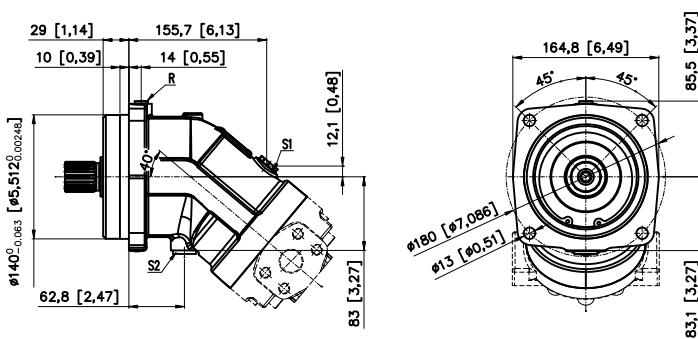
**SAM** Albero scanalato  
Splined shaft



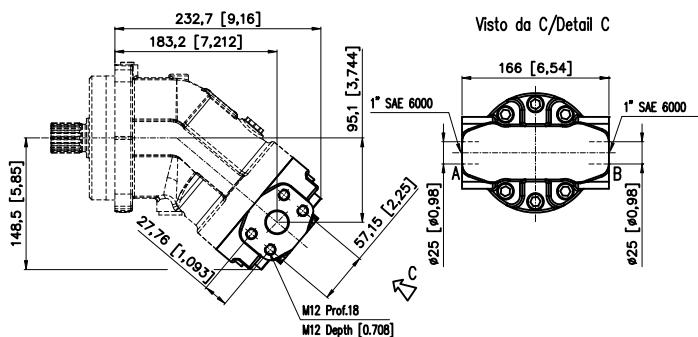
**SAI** Albero scanalato  
Splined shaft



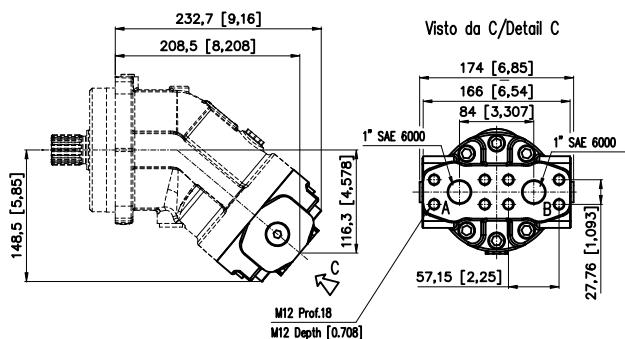
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 1/2 G (BSPP)  
 A, B: Utenze / Service line ports  
 R: Spurgo (tappato) / Air bleed (plugged) - 1/8 G (BSPP)



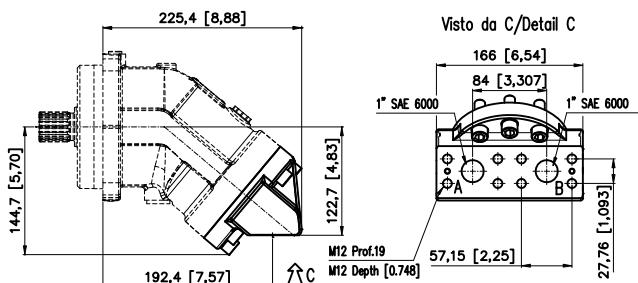
**LM2**



**FM2**



**VM2**



**CAY**

Albero cilindrico  
Parallel keyed shaft

**CBP**

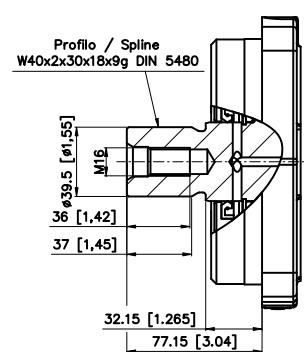
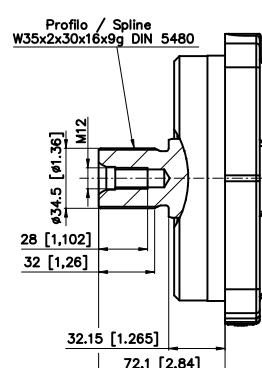
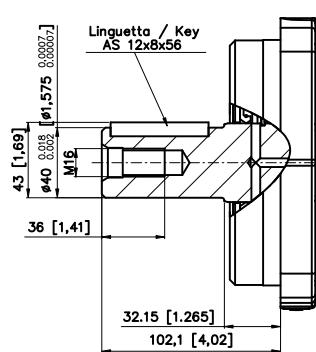
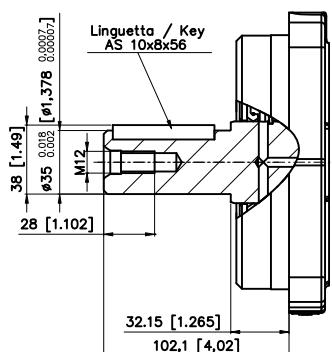
Albero cilindrico  
Parallel keyed shaft

**SAM**

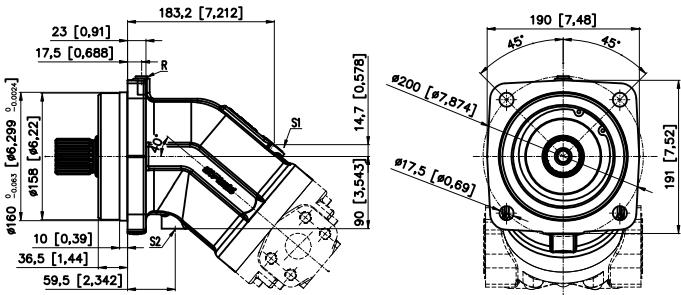
Albero scanalato  
Splined shaft

**SAO**

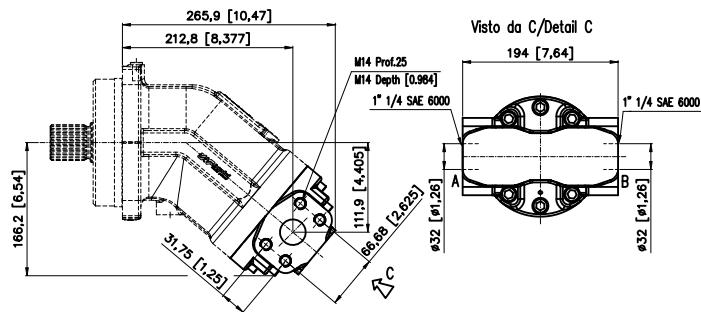
Albero scanalato  
Splined shaft



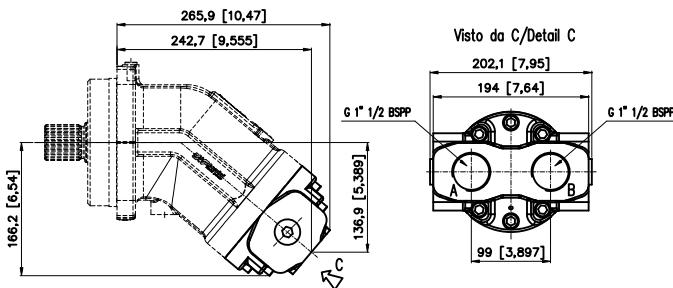
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 1/2 G (BSPP)  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 1/8 G (BSPP)



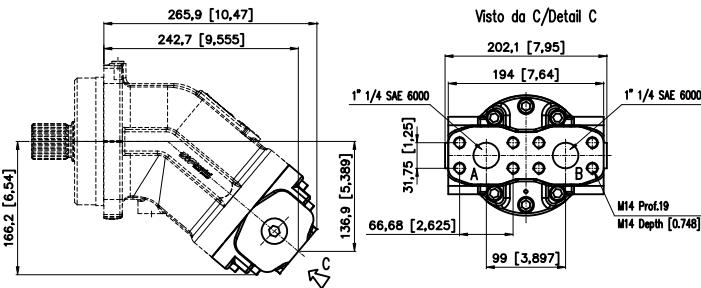
## LM2



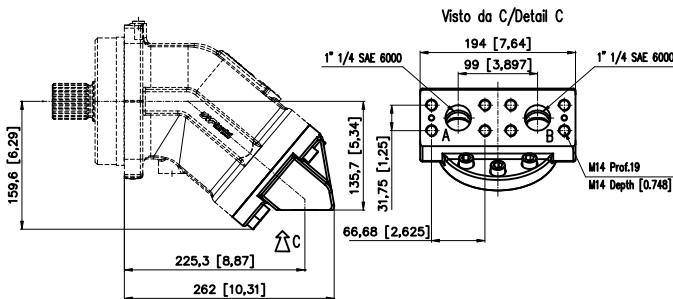
## FM1



## FM2



## VM2

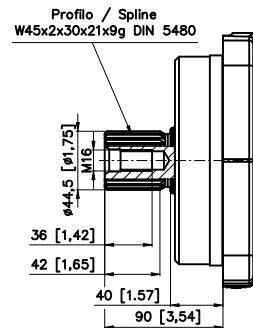
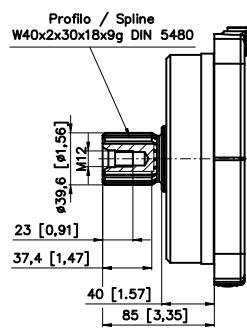
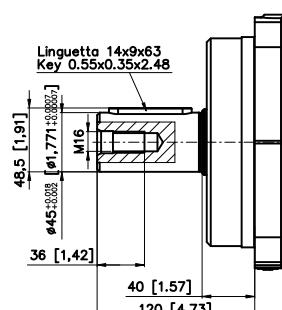
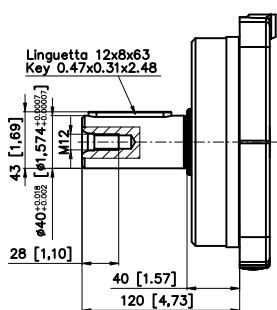


**CAK** Albero cilindrico  
Parallel keyed shaft

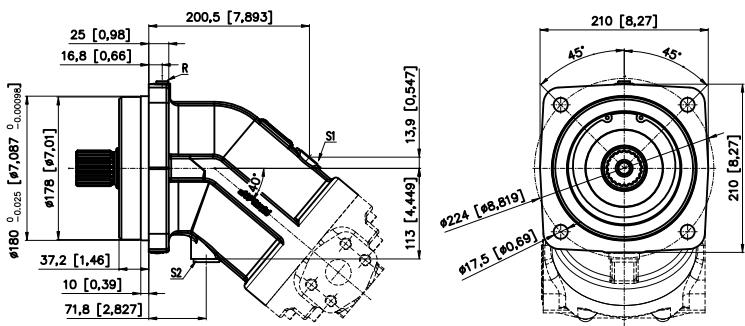
**CAJ** Albero cilindrico  
Parallel keyed shaft

**SAO** Albero scanalato  
Splined shaft

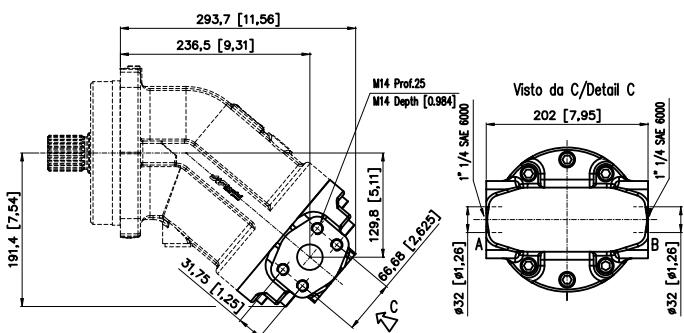
**SAP** Albero scanalato  
Splined shaft



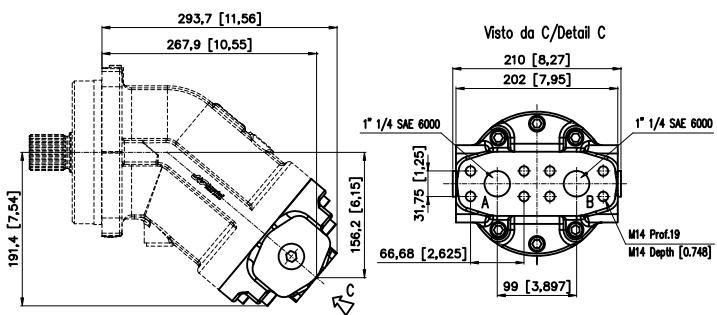
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 3/4 G (BSPP)  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 1/8 G (BSPP)



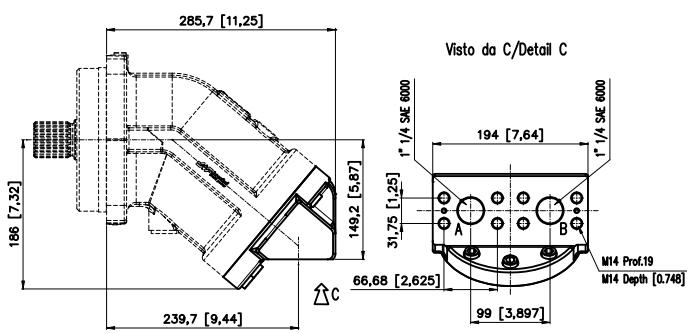
## LM2



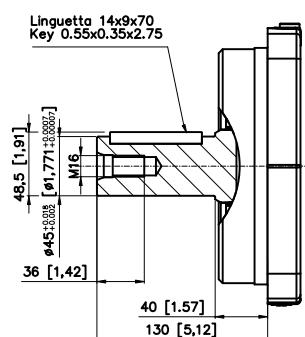
## FM2



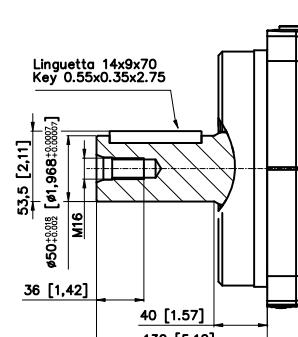
## VM2



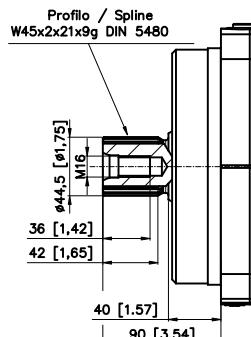
**CBQ** Albero cilindico  
Parallel keyed shaft



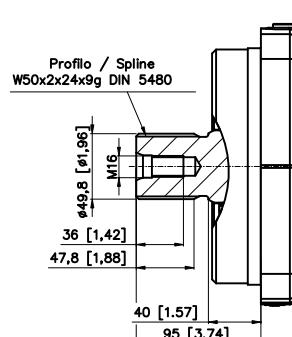
**CAX** Albero cilindico  
Parallel keyed shaft



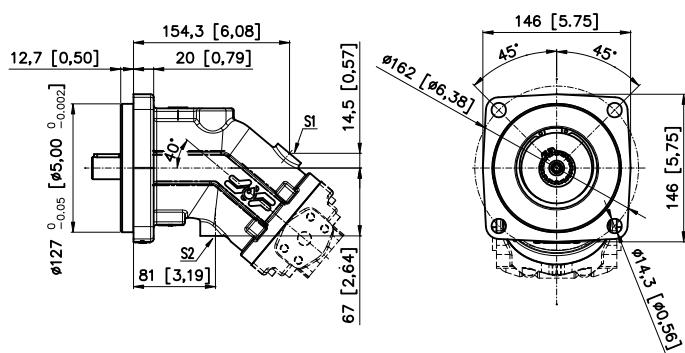
**SAP** Albero scanalato  
Splined shaft



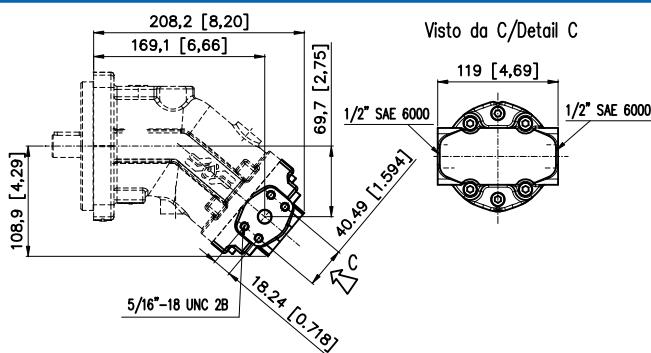
**SAR** Albero scanalato  
Splined shaft



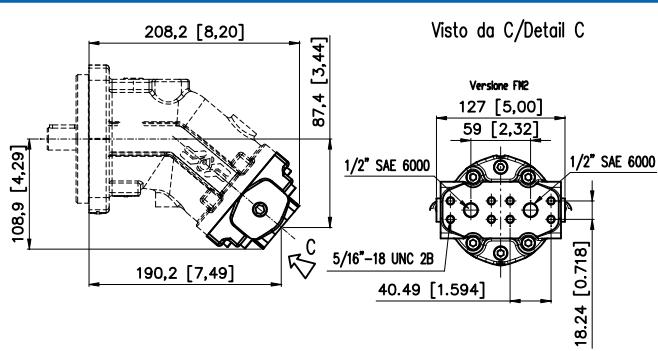
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 3/4"-16 UNF 2B  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 7/16"-20 UNF 2B



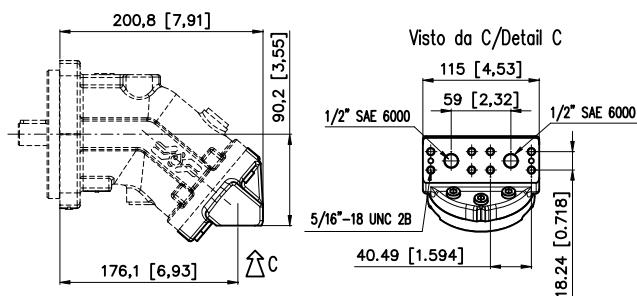
**LM2**



**FM2**



**VM2**



**C16**

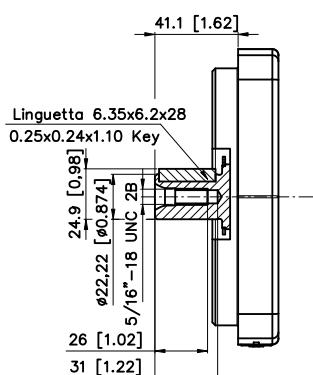
Albero cilindrico  
Parallel keyed shaft

**S12**

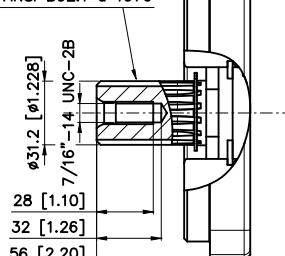
Albero scanalato  
Splined shaft

**S05**

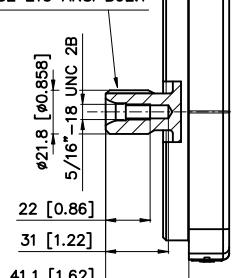
Albero scanalato  
Splined shaft



Profilo / Spline  
D.P. 12/24 Z14 ANSI B92.1 a 1976



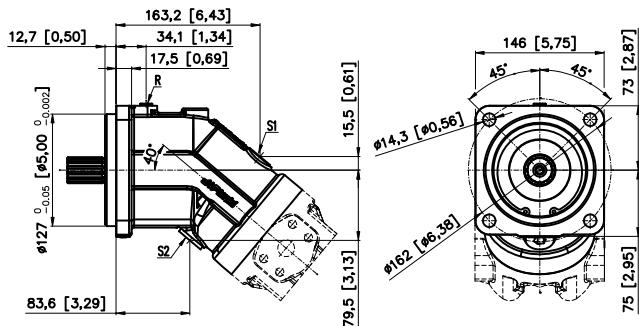
Profilo / Spline  
D.P. 16/32 Z13 ANSI B92.1



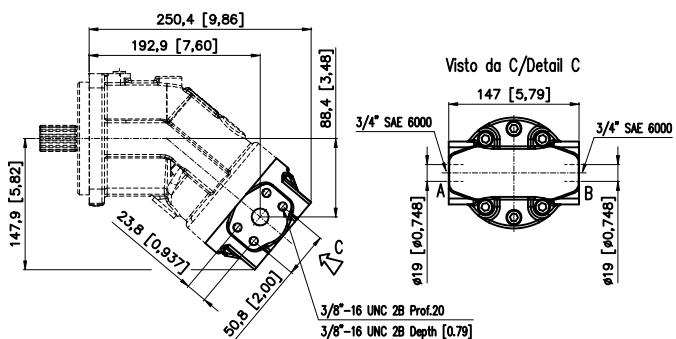
**DIMENSIONI FLANGIA SAE C 4 FORI (05)**  
**DIMENSIONS SAE C 4 BOLTS FLANGE (05)**

**SH11C 055-063 SE**

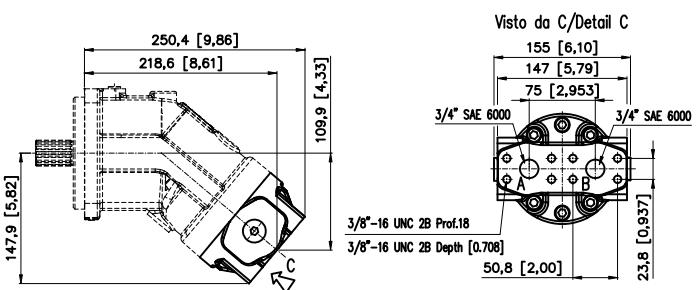
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 1" 1/16-12 UN 2B  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 7/16"-20 UNF



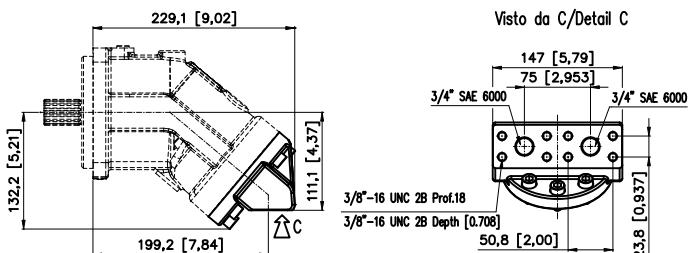
**LM2**



**FM2**

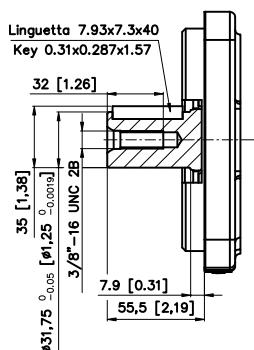


**VM2**



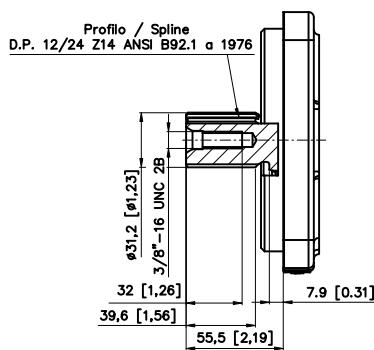
**C17**

Albero cilindrico  
Parallel keyed shaft

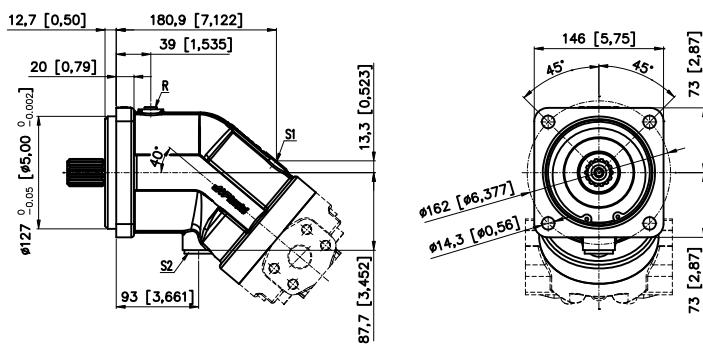


**S12**

Albero scanalato  
Splined shaft

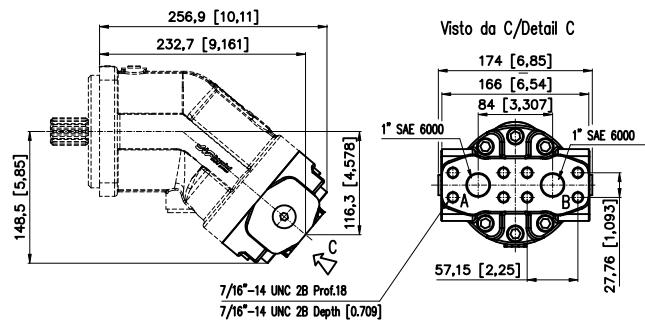
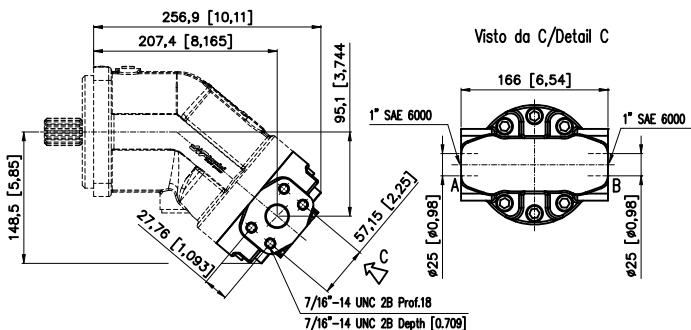


S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 1" 1/16-12 UN 2B  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 7/16"-20 UNF

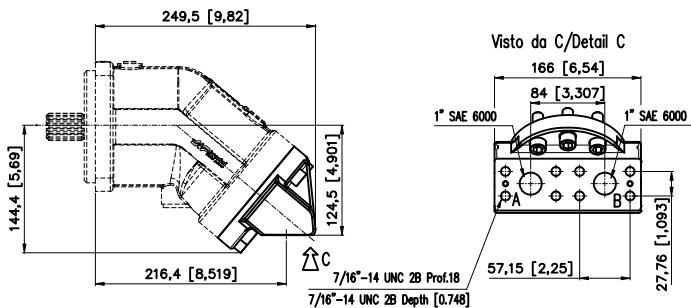


**LM2**

**FM2**

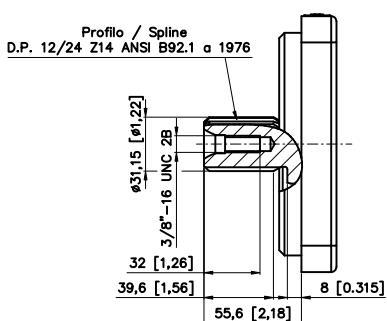


**VM2**

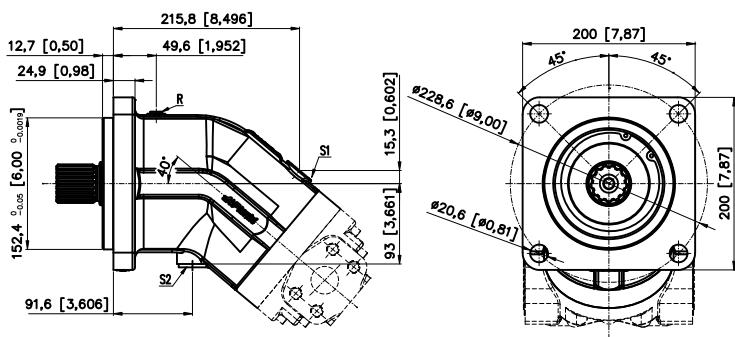


**S12**

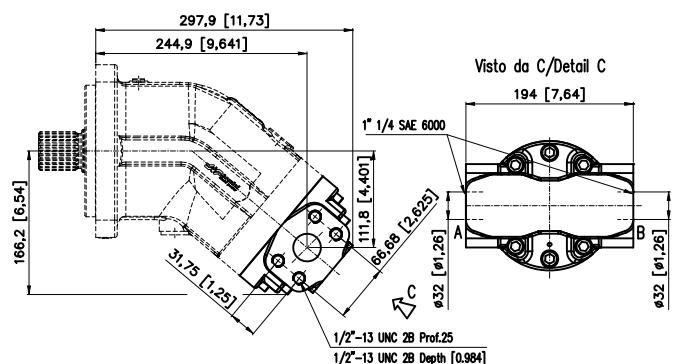
Albero scanalato  
Splined shaft



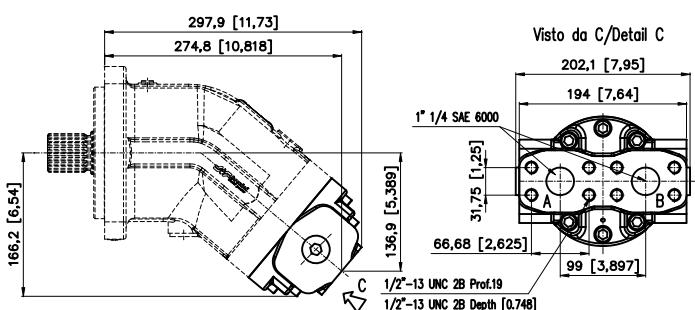
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 1" 1/16-12 UN 2B  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 7/16"-20 UNF



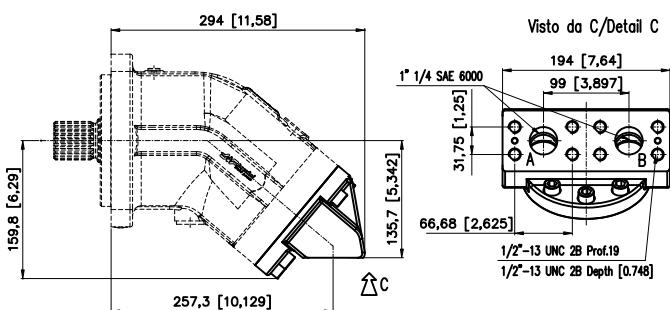
**LM2**



**FM2**

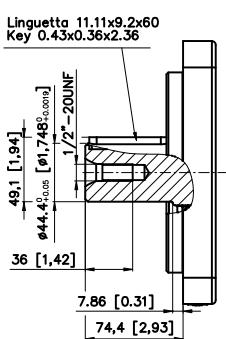


**VM2**



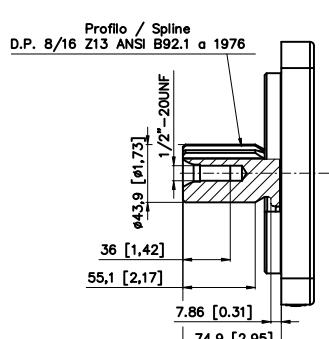
**C18**

Albero cilindrico  
Parallel keyed shaft



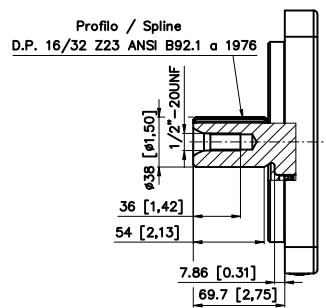
**S15**

Albero scanalato  
Splined shaft

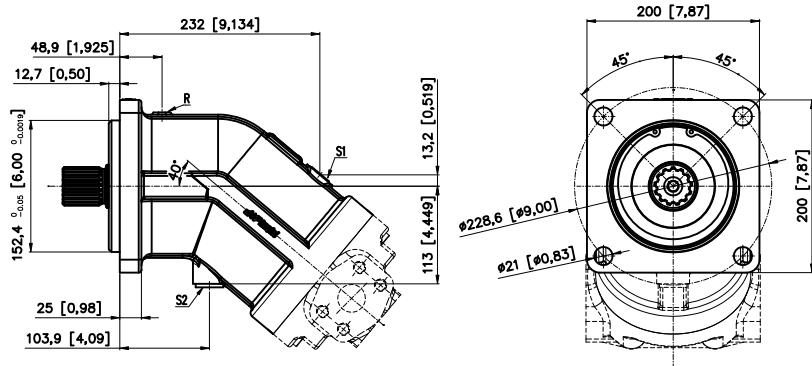


**S16**

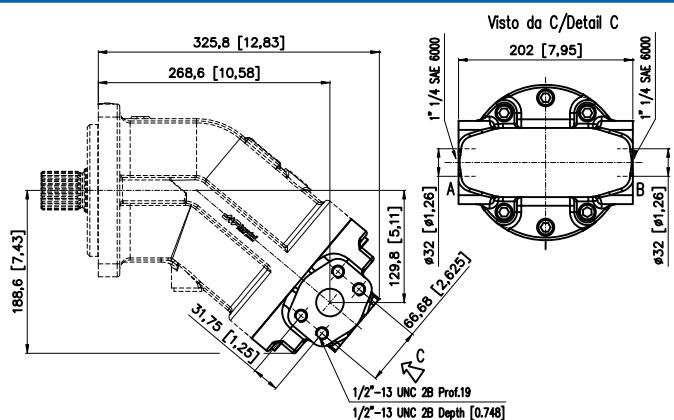
Albero scanalato  
Splined shaft



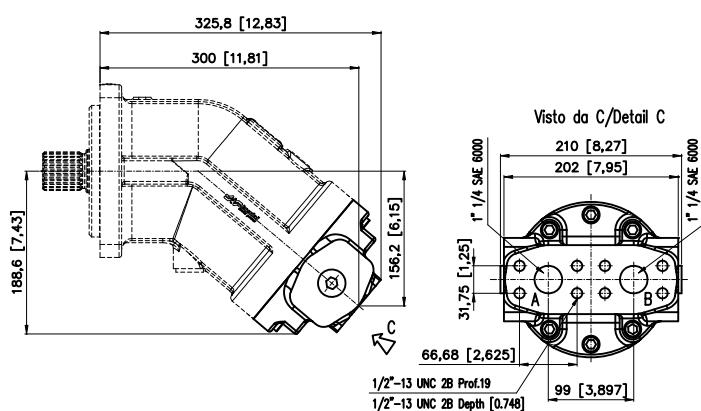
S1, S2: Drenaggi (1 tappato) / Drain ports (1 plugged) - 1" 1/16-12 UN 2B  
A, B: Utenze / Service line ports  
R: Spurgo (tappato) / Air bleed (plugged) - 7/16"-20 UNF



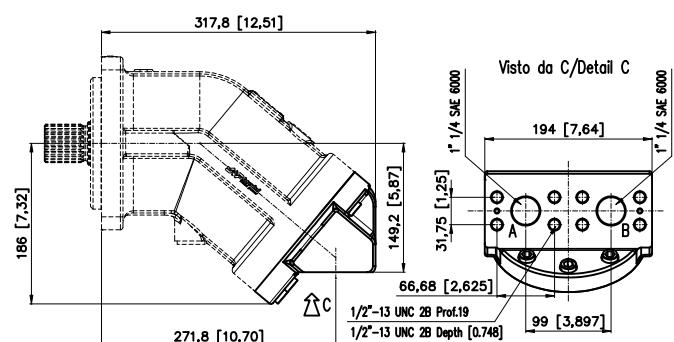
**LM2**



**FM2**

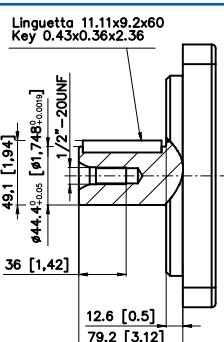


**VM2**



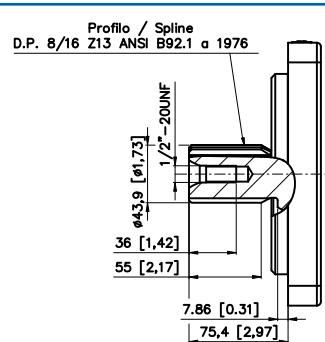
**C18**

Albero cilindrico  
Parallel keyed shaft



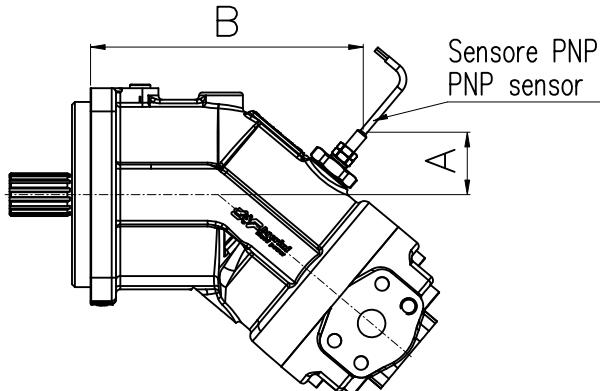
**S15**

Albero scanalato  
Splined shaft



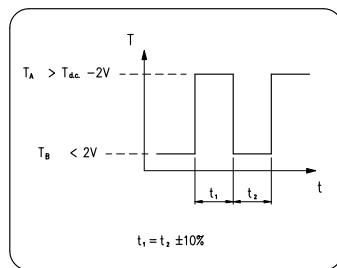
## VERSIONI SPECIALI SPECIAL VERSIONS

### VERSIONE CON TACHIMETRO TACHOMETER VERSION



	020-030 ME	055-063 ME	075-090 ME	108-125 ME	160-180 ME	020-030 SE	055-063 SE	075-090 SE	108-125 SE	160-180 SE
A mm [in]	38 [1.49]	41.7 [1.64]	37.5 [1.47]	41.9 [1.65]	42.5 [1.67]	43 [1.69]	41.7 [1.64]	37 [1.45]	42.9 [1.69]	42.5 [1.67]
B mm [in]	156 [6.14]	161.2 [6.35]	177 [6.99]	207.4 [8.16]	222.8 [8.77]	177 [6.96]	184.8 [7.27]	200.8 [7.87]	240.8 [9.48]	254.9 [10.03]

Segnale in uscita versione elettronica  
Output signal electronic tacho



Numero d'impulsi per giro = 14  
Princípio de funcionamento induutivo

Funzione di uscita PNP

Tensione nominale 10-30 V d.c.

Caricabilità massima 200 mA

Frequenza massima 1500 Hz

Campo di temperatura -25°C +120°C

Grado di protezione IP 67

Versioni disponibili:

- Sensore con cavo a tre fili lunghezza 2 metri

Number of pulses per revolution = 14

Inductive principle

Output current PNP

Voltage 10-30 V d.c.

Max load 200 mA

Max frequency 1500 Hz

Temperature range -25°C +120°C

Enclosure IP 67

Available versions:

- Sensor with 2 metres three wires cable

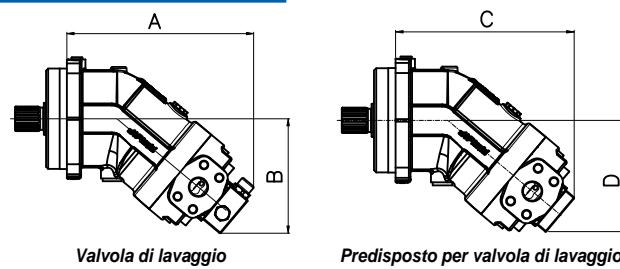
Il sensore può essere montato solo sull'attacco drenaggio S1.

The sensor can be assembled only S1 drain port.

### VERSIONE CON VALVOLA DI LAVAGGIO FLUSHING VALVE VERSION

**LM2**

Coperchio distributore  
Port cover

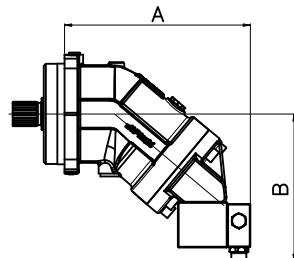


Valvola di lavaggio  
Flushing valve  
Predisposto per valvola di lavaggio  
Arranged for Flushing Valve

	020-030 ME	055-063 ME	075-090 ME	108-125 ME	160-180 ME	020-030 SE	055-063 SE	075-090 SE	108-125 SE	160-180 SE
A mm [in]	LM2 225 [8.85]	245.7 [9.67]	259.4 [10.21]	294.3 [11.58]	319.6 [12.58]	242 [9.52]	269.8 [10.62]	283.5 [11.16]	326.4 [12.85]	351.7 [13.85]
B mm [in]	LM2 130 [5.11]	152.8 [6.01]	159.1 [6.26]	179.9 [7.08]	199.1 [7.84]	130 [5.11]	152.8 [6.01]	159.1 [6.26]	179.8 [7.08]	199.1 [7.84]
C mm [in]	LM2 204 [8.03]	225.7 [8.88]	239.4 [9.42]	274.3 [10.79]	299.6 [11.79]	221 [8.70]	204 [9.83]	263.5 [10.37]	306.4 [12.06]	331.7 [13.05]
D mm [in]	LM2 120 [4.72]	142.8 [5.62]	149.1 [5.87]	169.9 [6.68]	189.1 [7.44]	120 [4.72]	142.8 [5.62]	149.1 [5.87]	169.8 [6.68]	189.1 [7.44]

## VM2

Coperchio distributore  
Port cover



		020-030 ME	055-063 ME	075-090 ME	108-125 ME	160-180 ME	020-030 SE	055-063 SE	075-090 SE	108-125 SE	160-180 SE
A mm [in]	VM2	211 [8.31]	239.2 [9.41]	258.8 [10.18]	298.8 [11.76]	313.2 [12.33]	229 [9.01]	263.3 [10.36]	282.9 [11.13]	330.8 [13.02]	345.3 [13.59]
B mm [in]	VM2	173 [6.81]	193.6 [7.62]	205.2 [8.08]	218.2 [8.59]	231.7 [9.12]	173 [6.81]	193.6 [7.62]	205.2 [8.08]	218.2 [8.59]	231.7 [9.12]



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