### laser sensors



Optical sensors function contactlessly. They detect objects independent of their characteristics (e.g., shape, color, surface structure, material). The basic operating principle is based on the transmission and reception of light. There are three different versions: 1. The through-beam sensor consists of two separate devices, a transmitter and a receiver that are aligned with one another. If the light beam between the two devices is interrupted, the switching output integrated in the receiver changes its status. 2. With the retro-reflective sensor, the transmitter and receiver are located in one device. The emitted light beam is reflected back to the receiver by a reflector that is to be mounted opposite the device. As soon as the light beam is interrupted, the switching output integrated in the device changes its status. 3. With the diffuse



reflection sensor, the transmitter and receiver are in one device. The emitted light beam is reflected by the object that is to be detected. As soon as the receiver detects the reflected light, the switching output integrated in the device changes its status.

#### **TECHNICAL DATA**

TECHNICAL DATA	
Adjustment range (min/max)	25mm / 300mm
Construction type housing	Cuboid
Degree of protection (IP)	IP67
Height of sensor	50mm
Length of sensor	50mm
Material housing	Zinc die-cast
Material of optical surface	Glass
Max. switching distance	300mm
Operating distance (min/max)	25mm / 300mm
Rated switching distance	300mm
Setting procedure	Manual adjustment
Width sensor	15.4mm
Alarm output	NO
Analogue output -10 V +10 V	NO
Analogue output 0 V 10 V	NO
Analogue output 0 mA 20 mA	NO
Analogue output 4 mA 20 mA	NO
Decay time	0.6ms
Function test	NO
Interference suppression	YES
Laser power	1mW
Max. output current	200mA
No load current	35mA
Number of poles	4
Number of switch outputs	2
Operating voltage (min/max)	10V / 30V
Relative repeat accuracy	0.1mm
Response time	0.6ms

# PT170420

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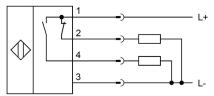
## **TECHNICAL DATA**

Reverse polarity protection	YES
Short-circuit-proof	YES
Switching frequency	800Hz
Type of electric connection	Connector M12
Type of switch function	Normally closed contact/normally open contact
Type of switching output	PNP
Voltage drop	2V
Voltage type	DC
With LED display (operation)	YES
With LED display (signal)	YES
With LED indication	YES
With other analog output	NO
Ambient temperature (min/max)	-10°C / 50°C
Increased ambient temperature >70°C	NO
Reflector included	NO
Background suppression	YES
Distance laser focus	80mm
Laser class	2
Light dot	0.01mm²
Resolution	0.1mm
Shape of light beam	Point
Switch function	Light-/dark switching
Triangulation	Background fade-out
Type of light	Laser diode, red light
Wavelength of the sensor	650nm





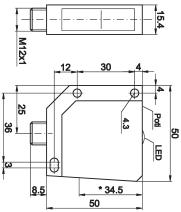
#### CONNECTION



Colors: 1 = BN (brown), 2 = WH (white), 3 = BU (blue), 4 = BK (black)

**Functions:** 1 = L+, 2 = pnp/nc, 3 = L-, 4 = pnp no

#### **DIMENSIONAL DRAWING**



### **ADDITIONAL INFORMATION**